

TECHNICAL SERVICE BULLETIN

The document is controlled electronically. Printed copies of this document are not controlled. Document users are responsible for ensuring printed copies are the latest revision prior to use.

SERVICE ACTION: L-Series; L2502 Missing Third IG Relay

This service bulletin describes repairs/modifications which should be performed whether a failure has occurred or not. For Non-Retail units, complete as soon as possible, always prior to retail. For Retailed units, complete whenever they are in the shop for maintenance or repair. Customer notification is not required.

Product Line: L-Series
Model: L2502F, L2502DT, L2502HST

Serial Numbers Affected:

Model	Serial Numbers
L2502F, L2502DT, L2502HST	10009 to 13064

Not all machines within the affected serial range require this Service Action. Check K-Warranty to see if your unit is affected or see all affected serials beginning on [page 4](#).

Issue:

The tractor may be missing a third ignition relay, causing accessory kits to not function properly.

Solution:

Complete the procedure on [page 3](#) and install the relay below if required.

Parts Information:

Part Number	Description	Quantity
3Y201-75230	RELAY(20A,MICRO ISO)	1