

PRODUCT SERVICE BULLETIN

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FIX AS FAIL: B/BX-Series; Oil Leakage From Loader Quick Coupler

Repairs described in this bulletin may be made only in the event of a failure.

R1 Revision: Added B2601HSD-1 to the affected units.

R2 Revision: Added serial number range for B2401DT.

R3 Revision: Updated affected serials for the BX23S Models.

Product Line: B/BX-Series

Model: BX1880, BX2380, BX2680, BX23S, B2301HSD-1, B2601HSD-1, B2401DT, BX2417, B1677, B1982

Serial Numbers Affected:

Model	Serial Numbers	Model	Serial Numbers	Model	Serial Numbers
BX1880	10001 to 21997	BX23SLSB-R BX23SLB-R	10005 to 49519	B2401DT	10001 to 11921
BX2380	10001 to 45247	BX23SLSB-T BX23SLB-T	All	B2601HSD-1	63307 TO 75329
BX2680	10001 to 24150	BX23SLB-R14-1 BX23SLSB-R-1	60001-60004	B2301HSD-1	57194 TO 62330

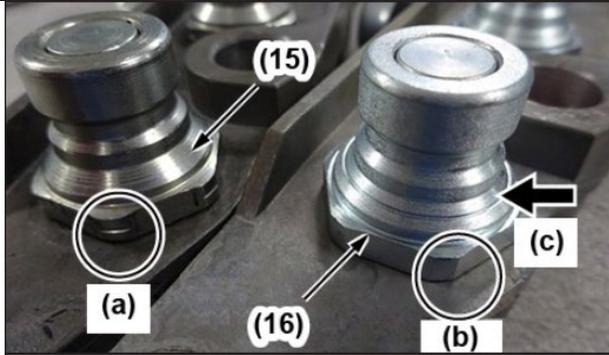
Wholegood Kits Affected (To be filed under the tractor they are installed on):

Model	Model	Model
BX2417 VALVE-KIT 2380	B1982 LOADER VALVE KIT	B1677 HYDRAULIC PIPE KIT

Issue:

Loader Quick Coupler leakage has been noted after the tractor has been sitting for a day or more under low oil pressure.

The wholegoods kits affected are not serialized; this issue only applies to wholegood kits containing the old-style couplers. Please see the below image for examples of the old-style vs. new-style to determine if this bulletin applies.



(15) Old Cartridge
(16) New Cartridge

(a) Notch in Hex.
(b) No Notch in Hex.
(c) Groove on surface

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