

304K ASSEMBLY INSTRUCTIONS (Con'd)

304K-1

center front of the deck. This nut should be screwed on upside down so that the top edge of the nut is about flush with the top of the pull bars.

Install center belt shield (32) on top of pull bars. Slide it rearward so that the rear hook hooks under pull bars. Slide front down over the rod welded on the deck. Secure with a $\frac{3}{8}$ " wing nut. Install side discharge chute on end of mower by hooking top of discharge chute over rivets welded into mower. Turn rear lock forward and secure lock with a $\frac{5}{16}$ " self-tapping screw.

4. MOWER ATTACHMENT: Using some 2" boards for a ramp behind the mower, drive the front of the tractor over the mower. Secure pull bars (5) to mounting plates (3 & 4). The arms are secured to the mounting plates using $\frac{1}{2} \times 1\text{--}3/4$ bolts, bushing (85) and $\frac{1}{2}$ " flange lock nuts. Bring belt up forward under idlers (2) installed on mounting plates (3 & 4). Then roll belt over electric clutch on tractor. Adjust left idler (2) so that belt coming forward does not rub on the top of the "Z" shaped belt guide welded on the deck plate (See page 11).

Adjust right idler (2) so that belt is running level into top groove on center spindle pulley. Bring lift chain (29) attached to rear of mower up over clevis that has been bolted to bottom of tractor. Then bring chain rearward under chain idler bolted underneath tractor drawbar and attach the end of chain to the lift lug (30). Adjust lift control stops on tractor so that when mower is fully raised, it does not hit the bottom of tractor, the tires, etc. (See Page 11). Start tractor and run mower blades to see that the belt, etc., are turning freely. Then install front belt shield (1) to mounting plates (3 & 4) using $\frac{5}{16} \times \frac{3}{4}$ carriage bolts and flange lock nuts.