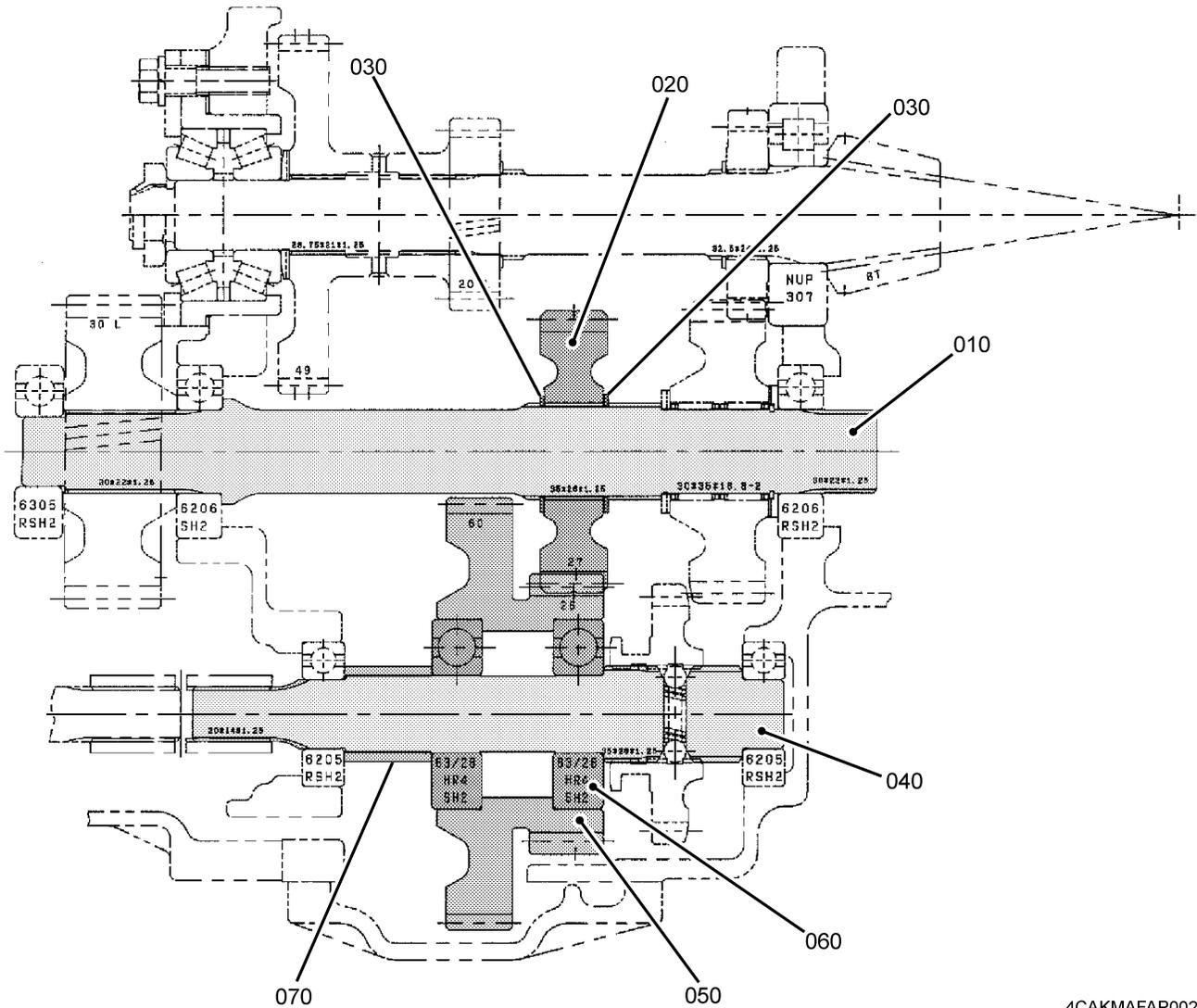




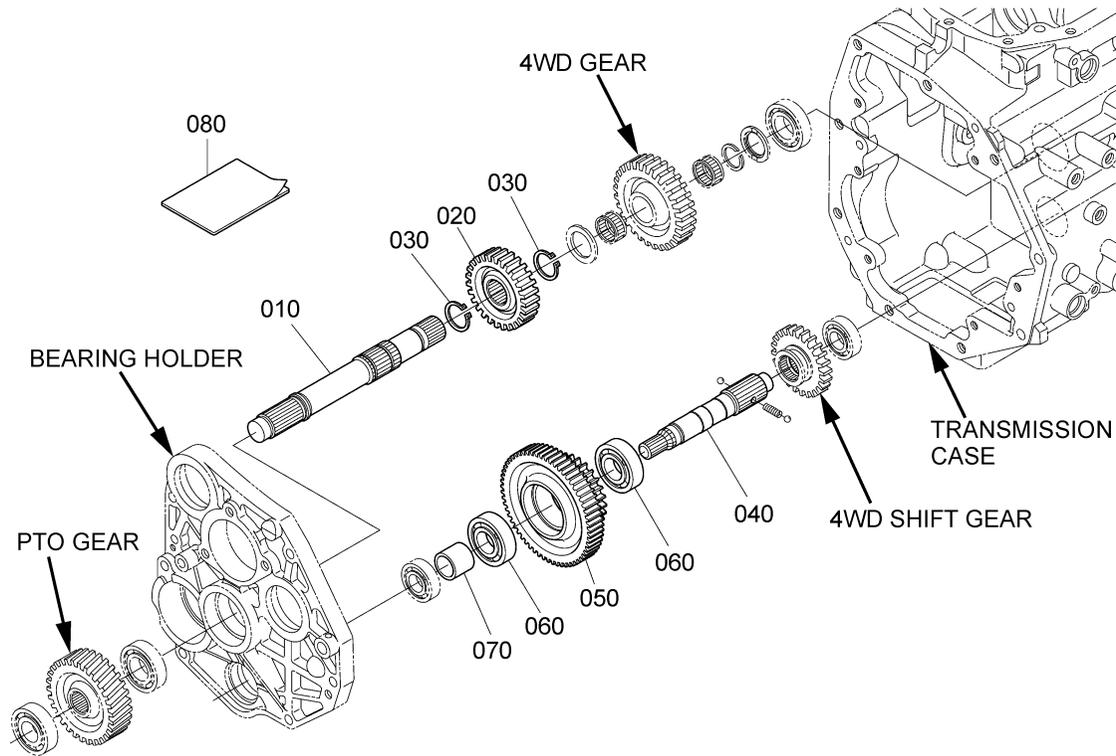
## ■ Reassembling

Reassemble the tractor in the following steps. Refer also to the related Workshop Manual.

- (1) Fit all the following parts in the shaft (010) of the MID PTO gear kit: Parts (020) and (030), as well as the parts removed in the disassembling procedure.
- (2) Fit all the following parts in the shaft (040) of the MID PTO gear kit: Parts (050), (060) and (070), as well as the parts removed in the disassembling procedure.



## ■ Parts List



4CAKMAFAP003A

REF.No	PART No.	PART NAME	Q'TY	REMARKS
010	TD170-2368-0	SHAFT, PTO DRIVE	1	
020	TD170-2505-0	GEAR, M-PTO	1	27T
030	04612-00350	CIR CLIP, EXTERNAL	2	
040	TD170-1522-0	SHAFT, DT DRIVE	1	
050	TD170-2510-0	GEAR, M-PTO	1	26-60T
060	32751-2232-0	BEARING, BALL	2	
070	TD030-2512-0	COLLAR	1	
080	TD170-9831-0	MANUAL, INSTRUCTION	1	This paper

(3) Reconnect the two shaft assemblies (PTO drive and DT take-off) prepared in the above steps (1) and (2).

(4) Install the bearing holder back to the transmission.

(5) Finally reassemble the transmission case and the mid case.

## ■ Precautions for reassembly

Tighten respective bolts to the torques listed below.

Nominal Dia.	Type	Ordinary bolts (not punched)
M10		39.3 to 45.4 N-m (4.0 to 4.6 kgf-m, 29.0 to 33.5 ft-lbs)
M12		63.0 to 72.5 N-m (6.4 to 7.4 kgf-m, 46.5 to 53.5 ft-lbs)

(Not should have the same torque as the special bolts.)