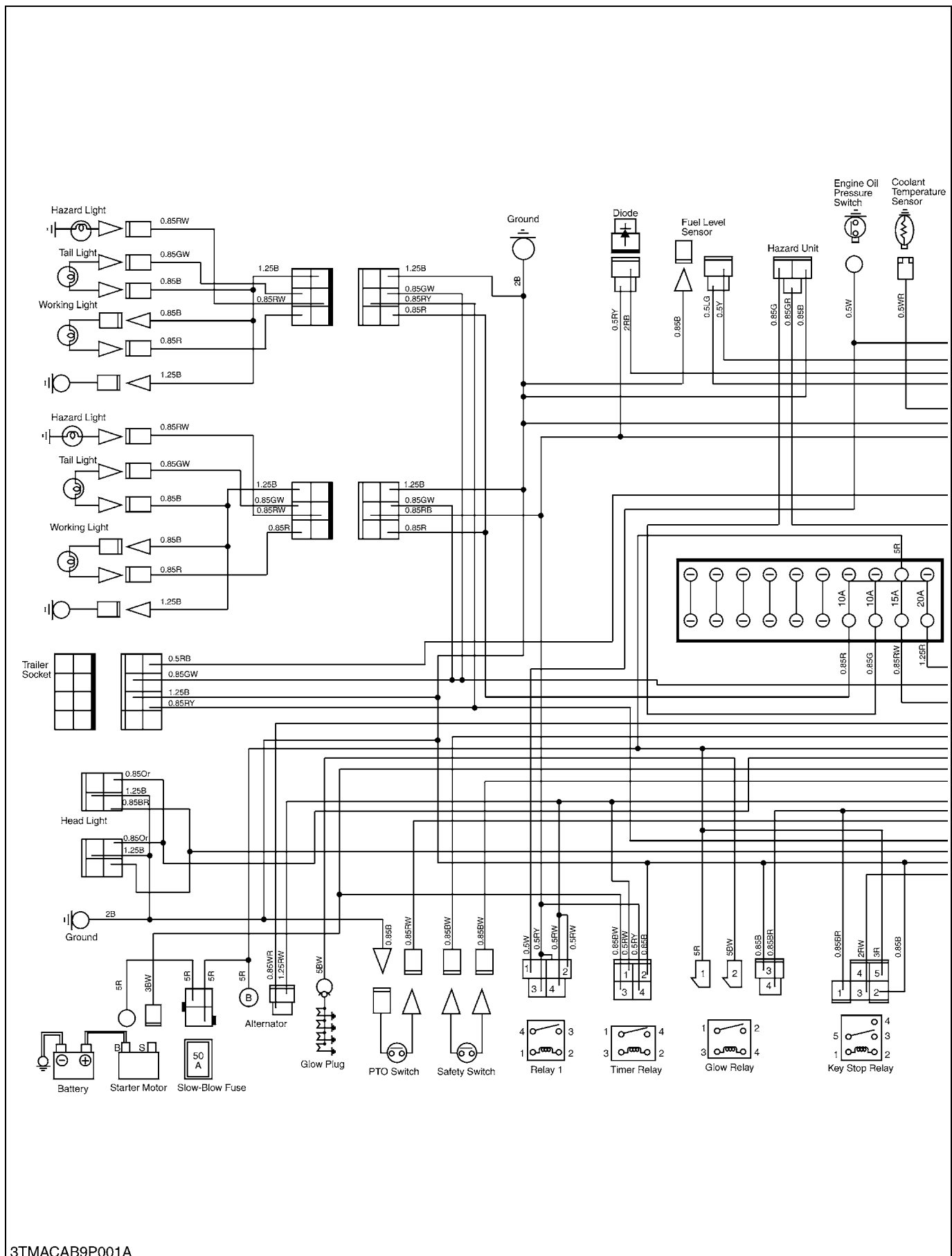


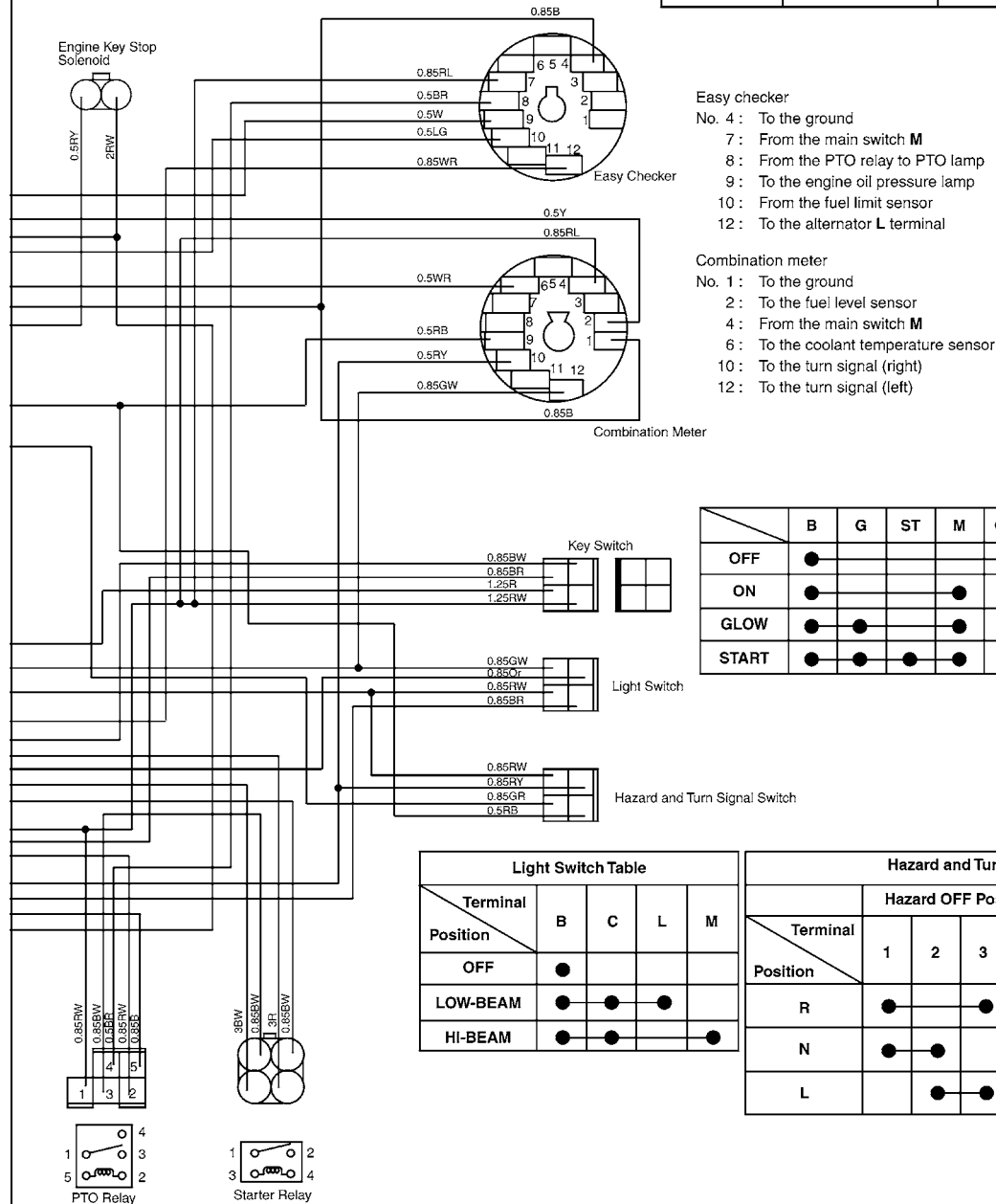
■ For North America (Old Type)



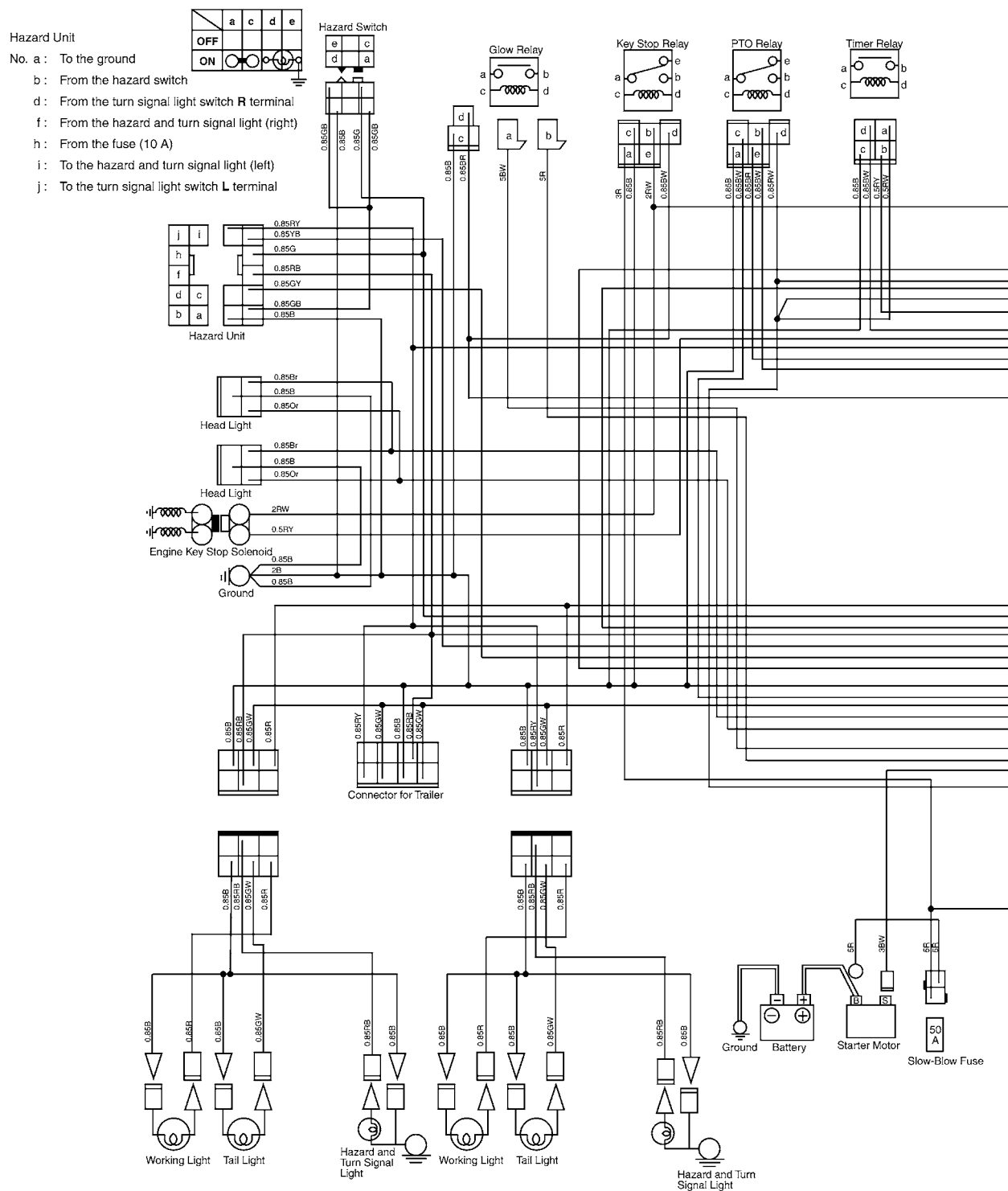
3TMACAB9P001A

Serial No. Affected

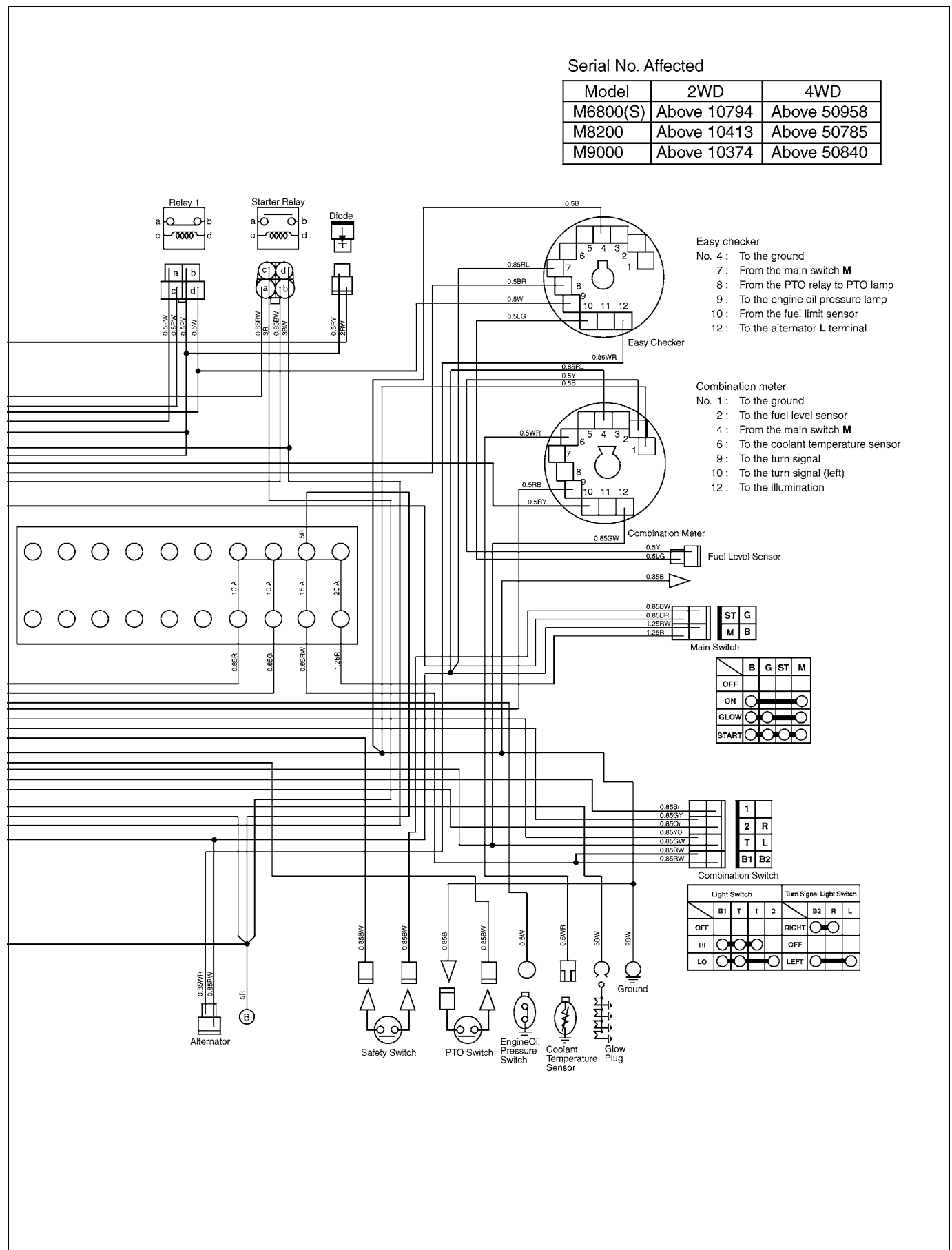
Model	2WD	4WD
M6800(S)	Below 10793	Below 50957
M8200	Below 10412	Below 50784
M9000	Below 10373	Below 50839



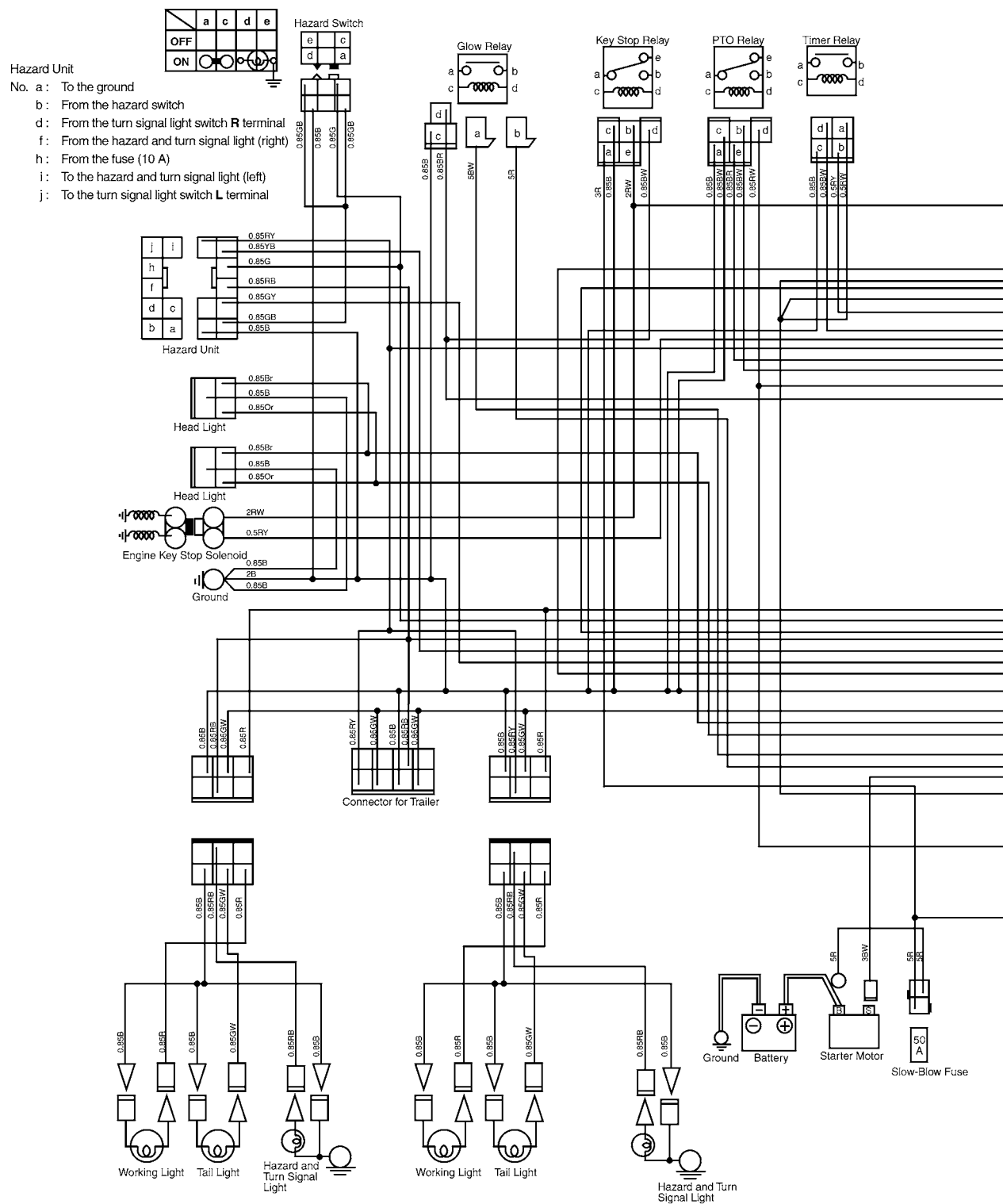
■ For North America (New Type)



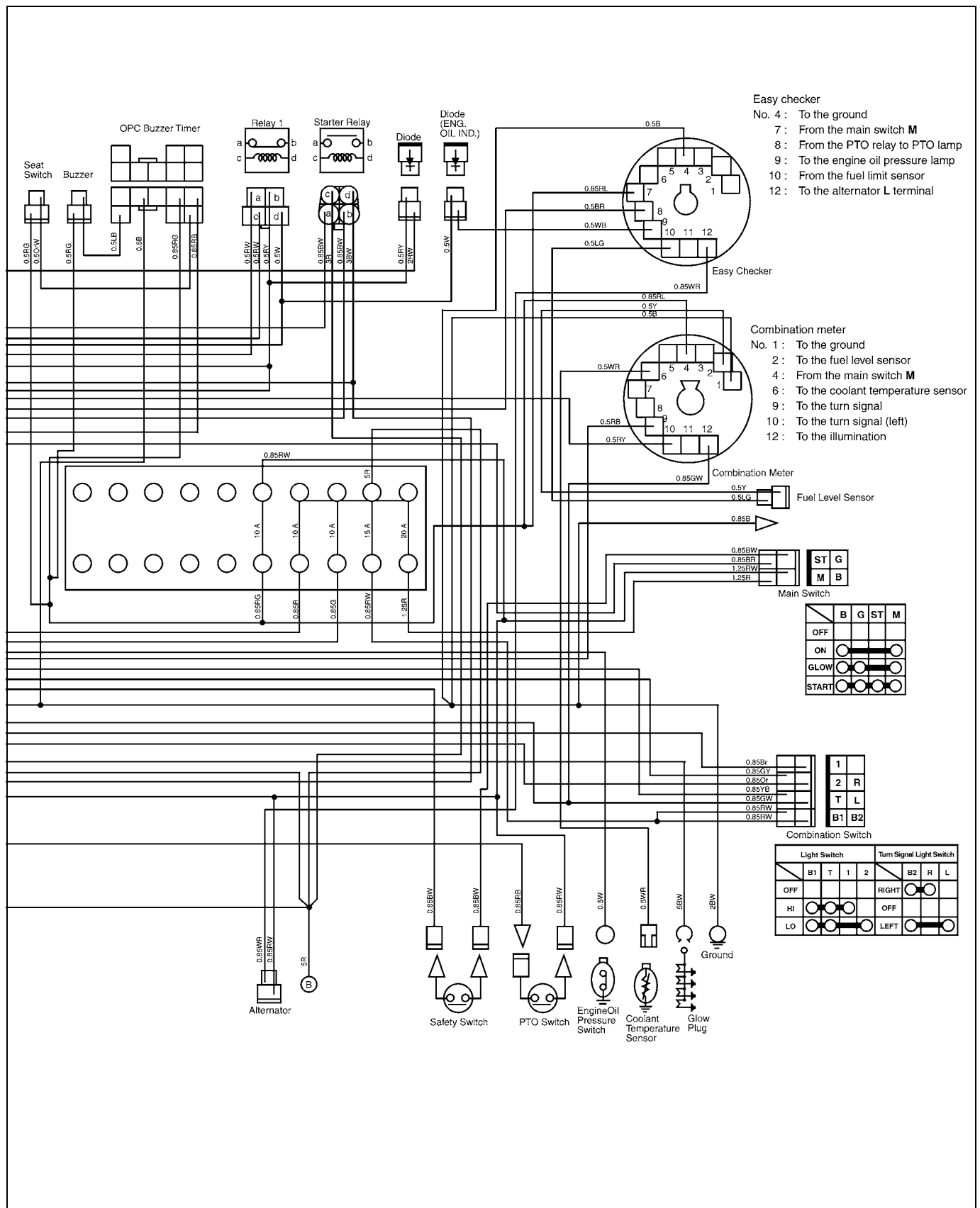
3TMACAB9P003A



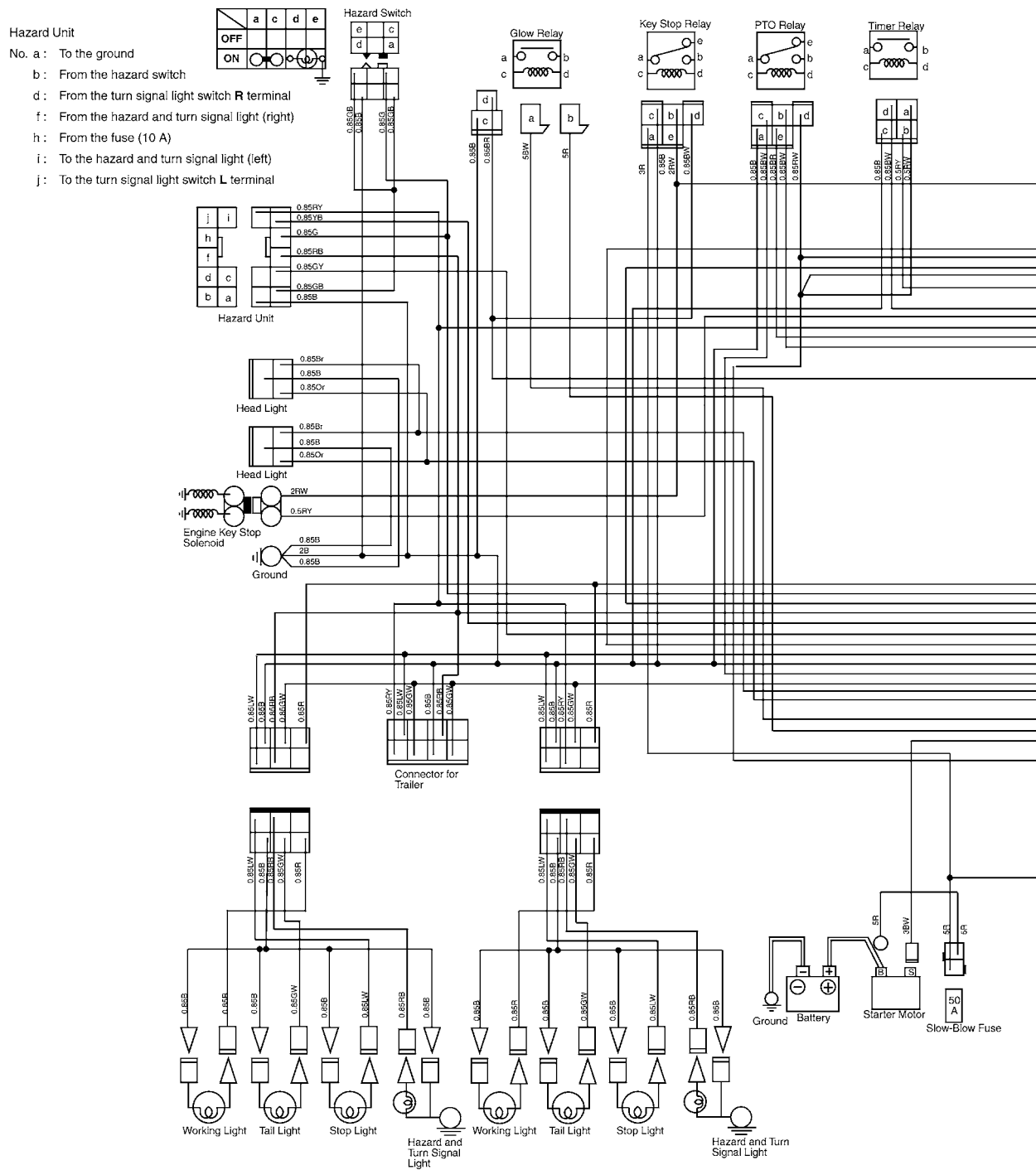
■ For North America (with OPC)



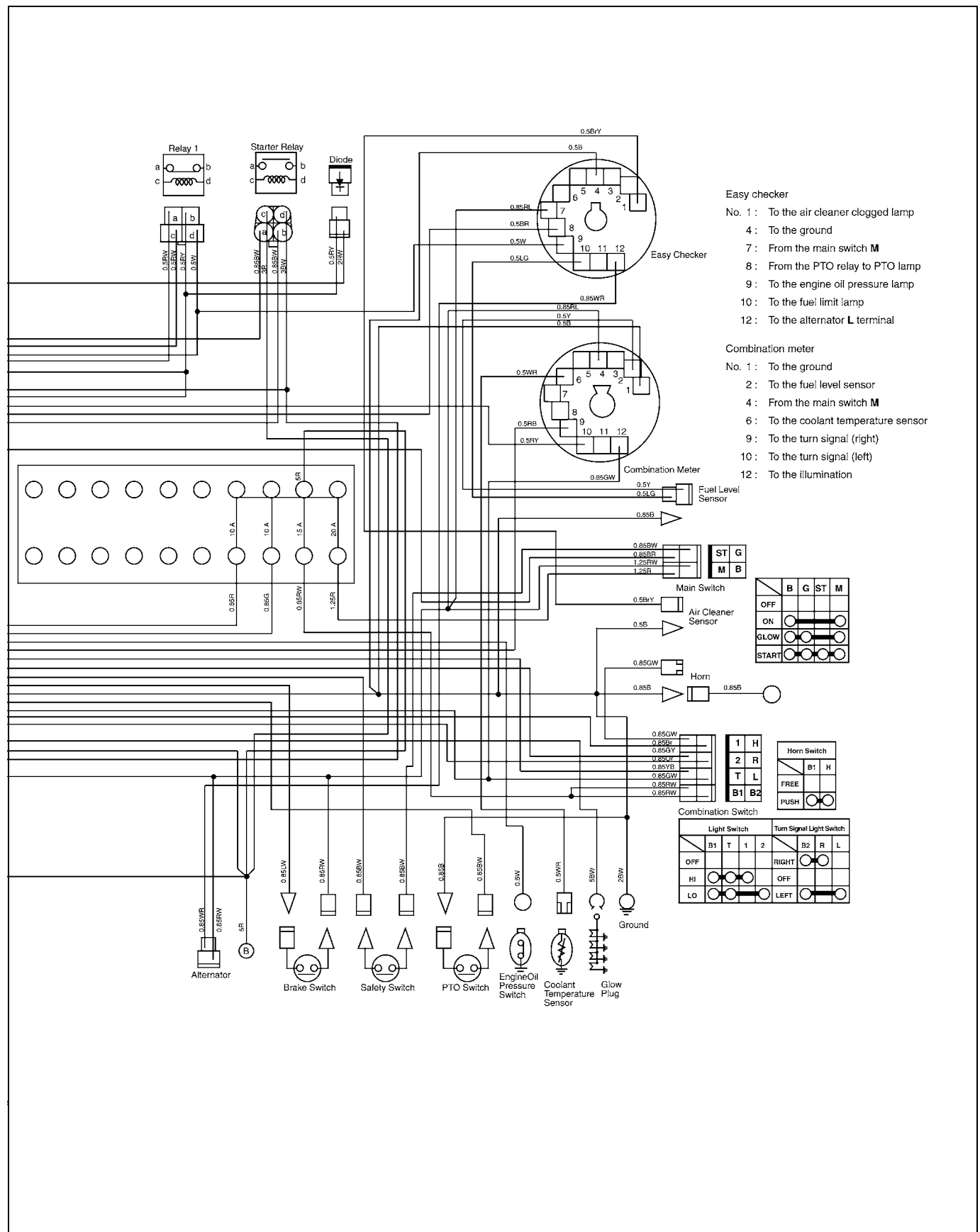
3TMACAB9P080A



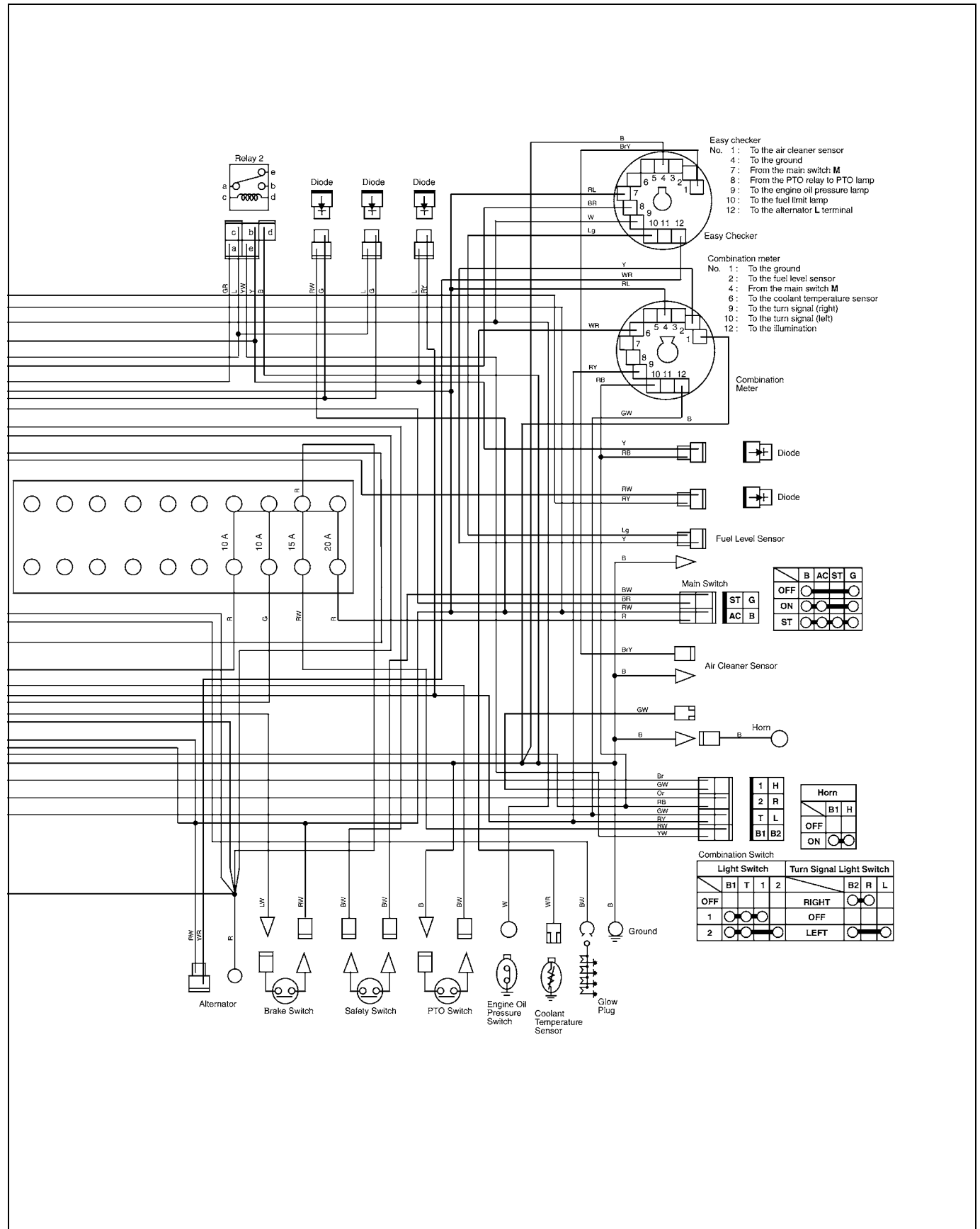
■ **For Oceania**



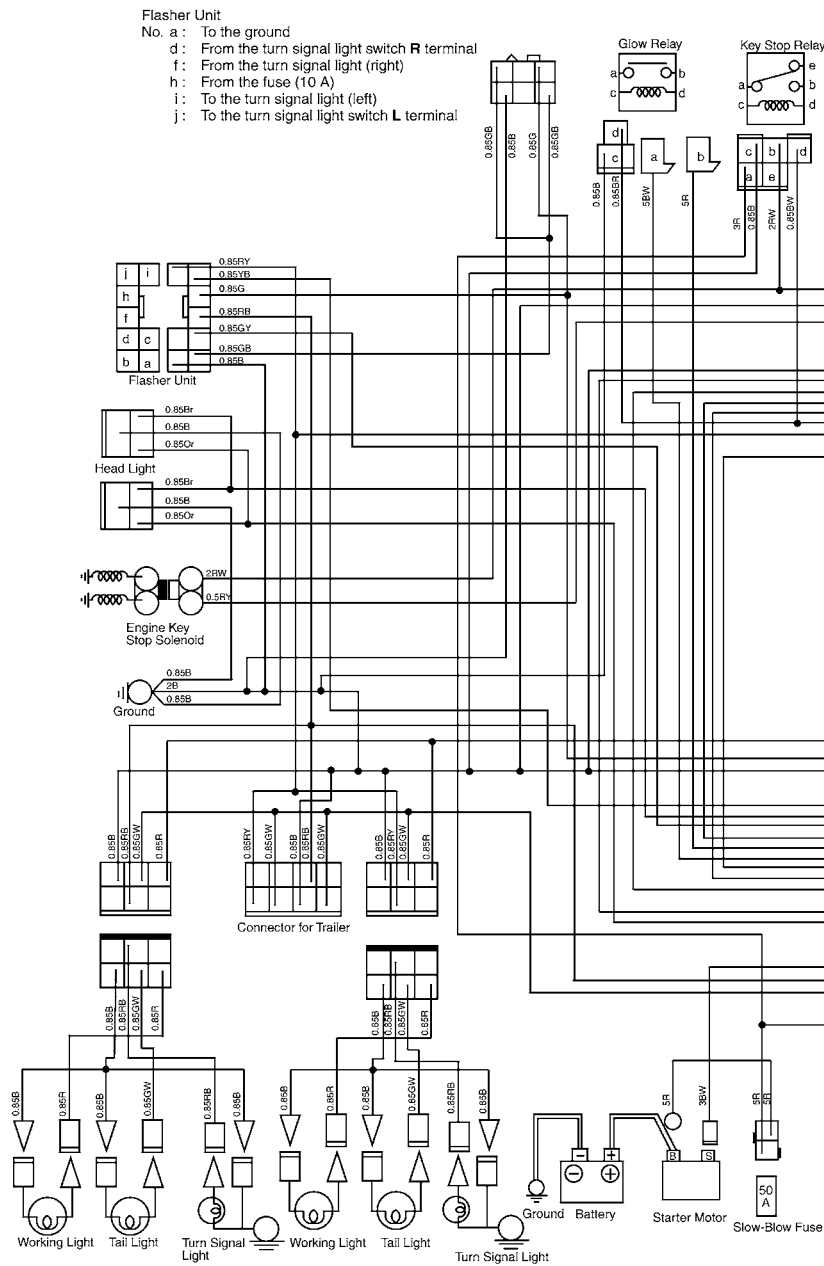
3TMACAB9P005A



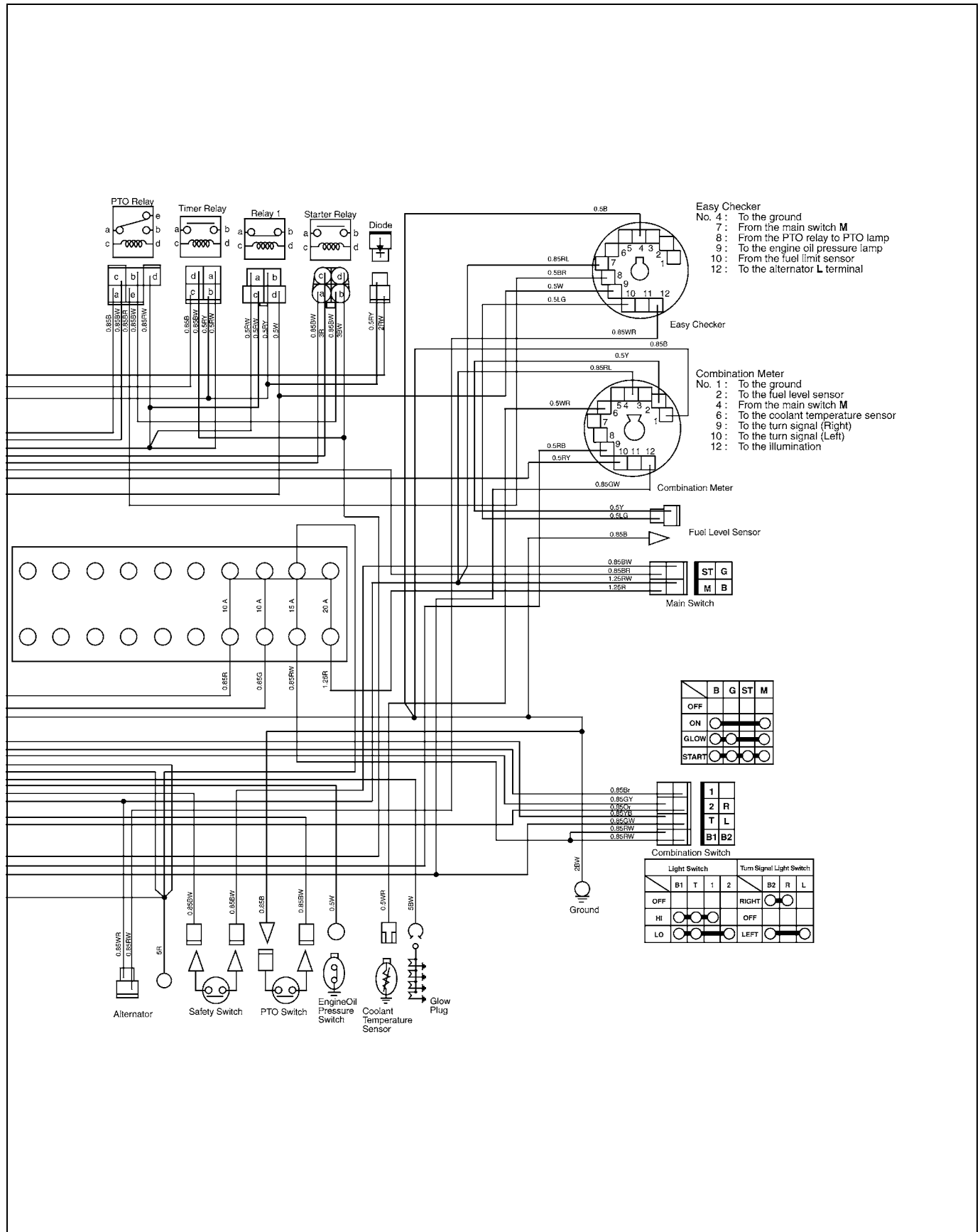
[illegible]



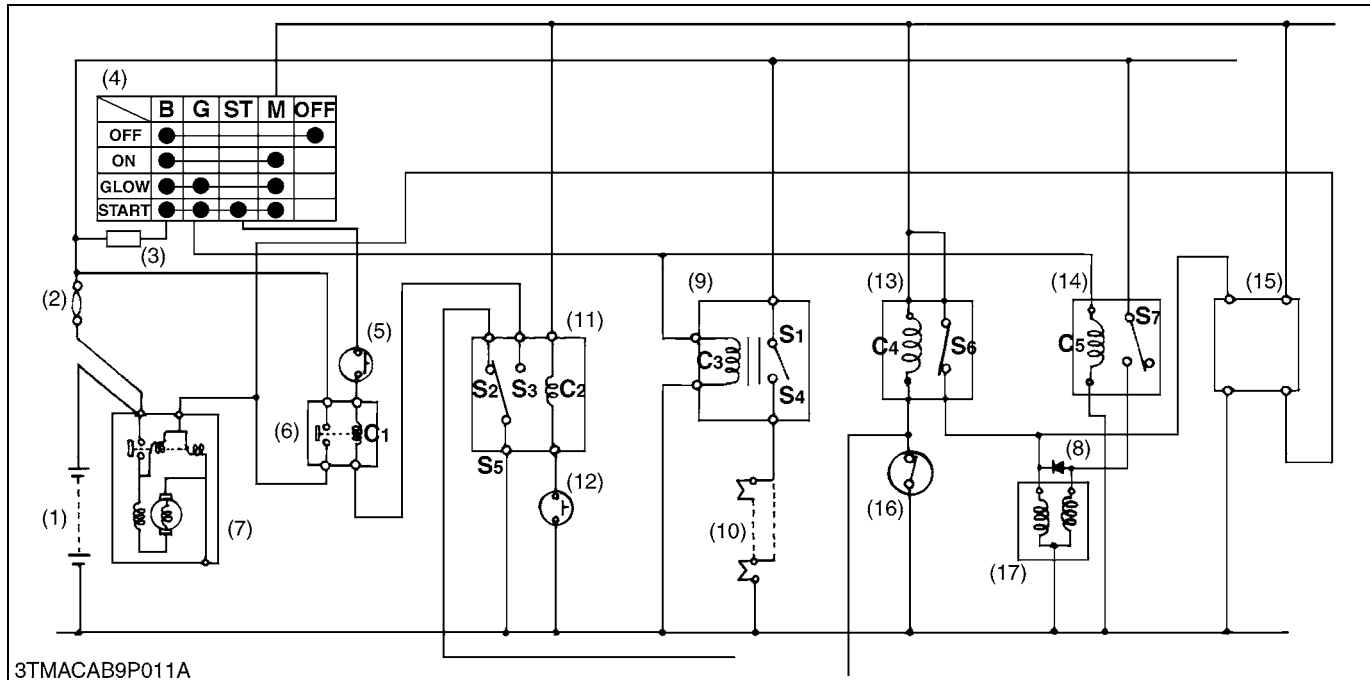
■ For Asia and other country



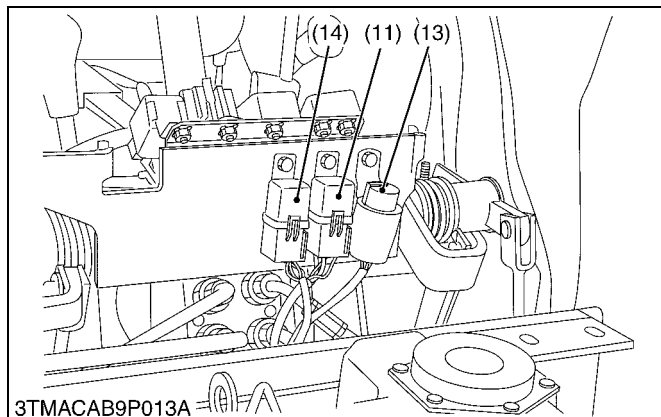
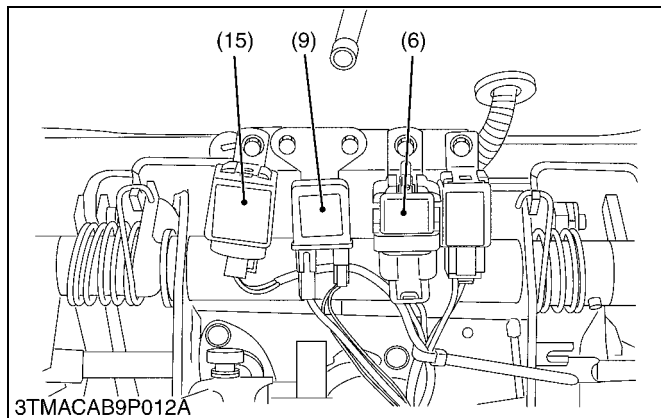
3TMACAB9P009A



2. STARTING SYSTEM



- | | | | |
|--------------------|-------------------|---------------------|---------------------------------|
| (1) Battery | (6) Starter Relay | (10) Glow Plug | (14) Relay 1 |
| (2) Slow Blow Fuse | (7) Starter Motor | (11) PTO Relay | (15) Timer Relay |
| (3) Fuse (20 A) | (8) Diode | (12) PTO Switch | (16) Engine Oil Pressure Switch |
| (4) Main Switch | (9) Glow Relay | (13) Key Stop Relay | (17) Fuel Cut-off Solenoid |
| (5) Safety Switch | | | |



There are four key positions, **OFF**, **ON**, **PREHEAT (GLOW)**, and **START**.

When the main switch is set to **PREHEAT (GLOW)**, **B** terminal of the main switch is connected to **G** and **AC (M)** terminals. Consequently, battery current flows to coil **C3** of the glow relay (9), and the relay contact point **S4** is turned on. This makes the glow plugs red-hot.

When the main switch (4) is set to **START** under the condition that the range gear shift lever is in neutral position and the safety switch (5) is turned on and PTO clutch lever is in **OFF** position (PTO switch (12) is **ON**).

B terminal of the main switch is connected **G**, **ST** and **AC (M)** terminals.

Consequently, battery current flows to coil **C1** of the starter relay (6) and PTO relay (11) contact point **S3** of the PTO relay (11) (When the PTO switch is set to **ON**, battery current flows to coil **C2** and **S5** is turned to **ON**.) and coil **C3** of the glow plug relay at the same time, and relay contact points **S1** and **S4** are turned on.

This actuates starter motor (7) and keeps the glow plugs red-hot.

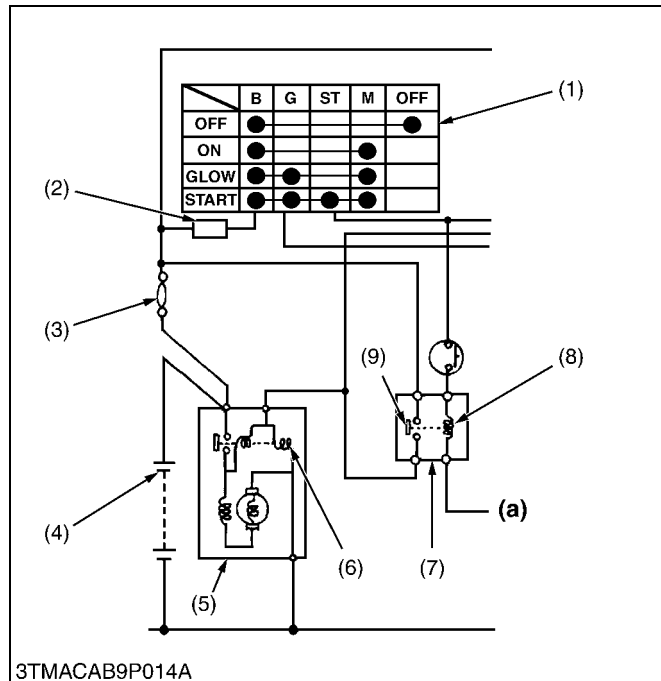
At this time, battery current flows to coil **C5** of the relay 1 (14) and relay contact point **S7** is turned on.

Battery current flows to pull-in coil and holding coil of fuel cut-off solenoid (17) to pull the plunger at engine starting position.

When the main switch is released after starting the engine, the main switch returns to **ON** automatically.

W1012830

[1] STARTER MOTOR



■ Starter Relay

The starter relay (7) is mounting on this starter (5) to prevent the contact of the main switch (1) burning out when the main switch is switched.

Current from the main switch flows only the starter relay coil (8), and the relay contact (9) is pulled to **ON** position by electromagnetic force.

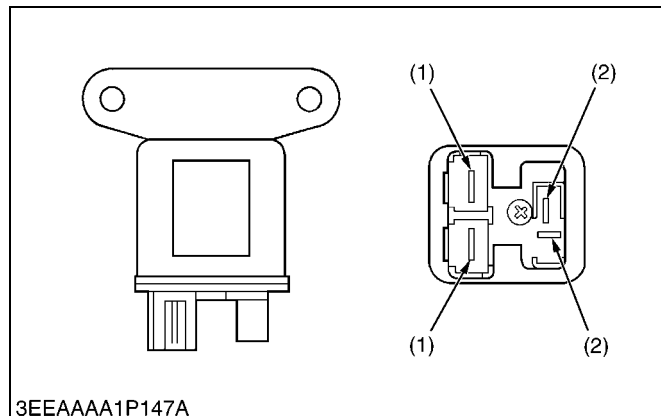
Therefore, current from the battery (4) flows directly to the pull-in coil and holding coil (6) of this starter. As a result, its durability is much better.

- | | |
|------------------------------|------------------------|
| (1) Main Switch | (7) Starter Relay |
| (2) Fuse (20 A) | (8) Starter Relay Coil |
| (3) Slow Blow Fuse | (9) Relay Contact |
| (4) Battery | |
| (5) Starter | |
| (6) Holding and Pull in Coil | |

(a) PTO Relay

W1013470

[2] GLOW CONTROL SYSTEM



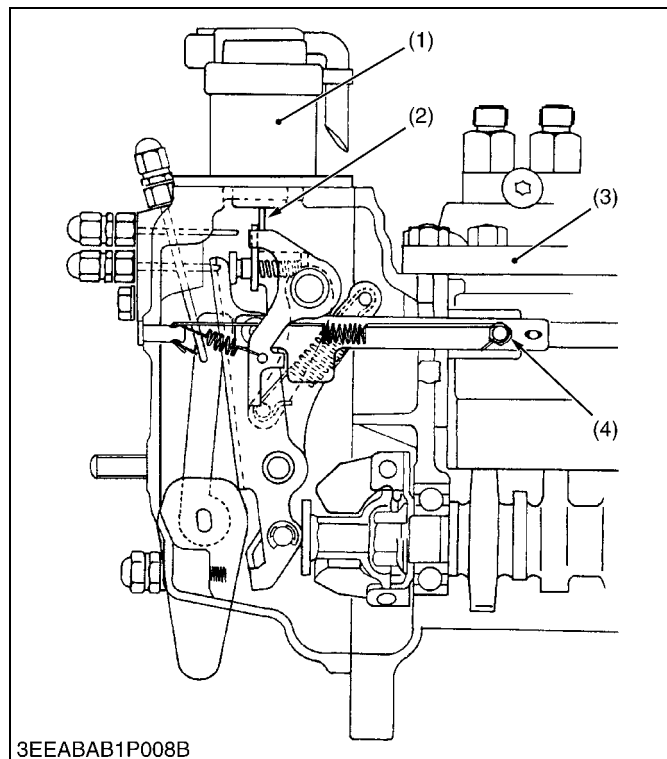
■ Glow Relay

The glow relay is actuated by the signal from the glow controller and supplies the battery power to the glow plug directly.

- | | |
|-------------------|----------|
| (1) Contact Point | (2) Coil |
|-------------------|----------|

W1013374

3. ENGINE KEY SWITCH SHUT-OFF SYSTEM



The fuel cut-off solenoid is located at the top of the injection pump (3).

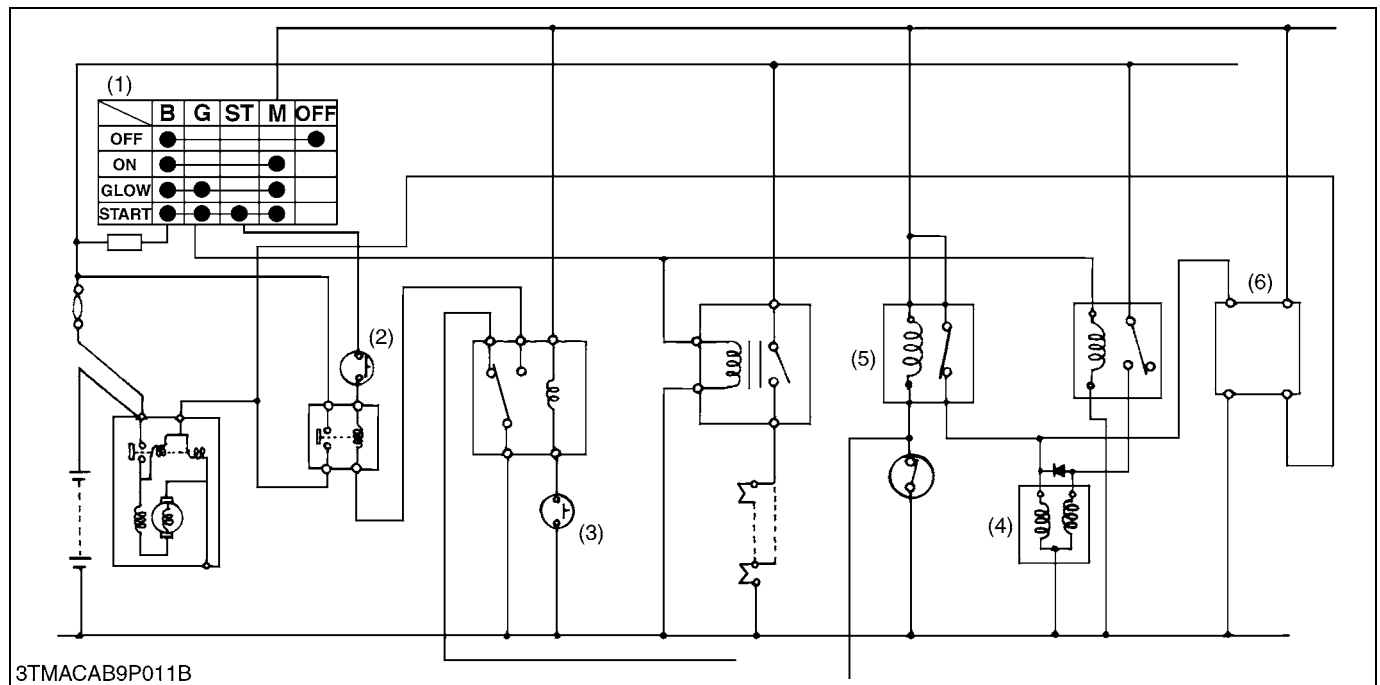
When the main switch is turned to **START** position, the push rod (2) is pulled to top side by solenoid (1) for control rack (4) to starting position.

When the main switch is turned to **OFF** position, the push rod (2) is moved back to down side by the spring in the solenoid (1) for control rack to stop position.

- (1) Fuel Cut-off Solenoid
- (2) Push Rod

- (3) Injection Pump
- (4) Control Rack

W1013842



(1) Main Switch
(2) Safety Switch

(3) PTO Switch
(4) Fuel Cut-off Solenoid

(5) Key Stop Relay

(6) Timer Relay

■ “START” Position

When the main switch (1) is turned to **START** position, the current of the starter motors **S** terminal goes to **PULL** terminal of fuel cut-off solenoid (4) through the key stop relay (5). And current flows from timer relay (6) to hold terminal of fuel cut-off solenoid (4) for approx. 10 seconds.

During the discharging period, the current flows as follows.

Battery → Main Switch (1) → Timer Relay (6) → Fuel Cut-off Solenoid (4) → Ground.

■ “OFF” Position

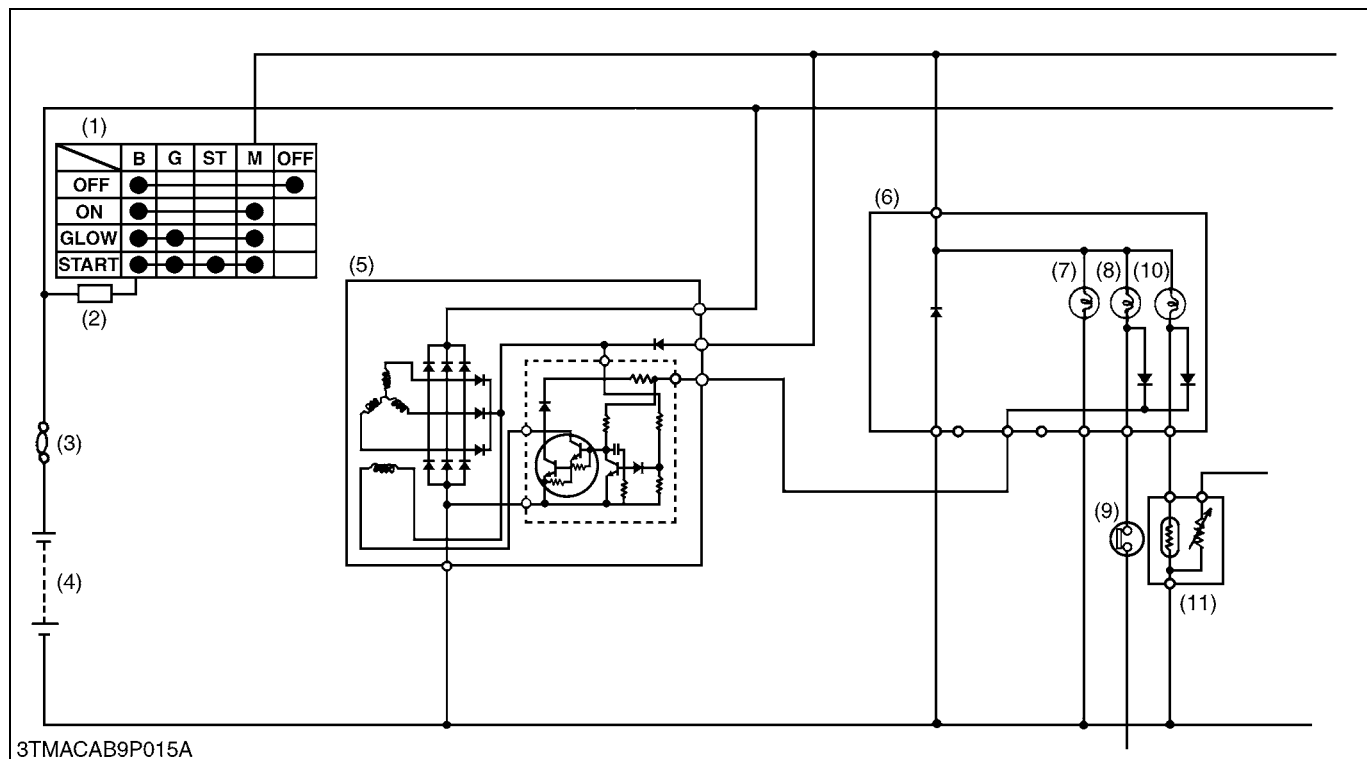
When the main switch (1) is turned to **OFF** position, the current is cut-off on hold terminal of the fuel cut-off solenoid (4).

Then, the control rack of the injection pump is pushed to no injection position by the spring of fuel cut-off solenoid.

■ “ON” Position

When the main switch (1) is turned to **ON** position, the current is only **HOLD** terminal of the fuel cut-off solenoid (4) to hold the start position of the control rack.

4. CHARGING SYSTEM



- (1) Main Switch
 (2) Fuse (20 A)
 (3) Slow Blow Fuse

- (4) Battery
 (5) Alternator
 (6) Panel Board

- (7) PTO Lamp
 (8) Engine Oil Pressure Lamp
 (9) Engine Oil Pressure Switch

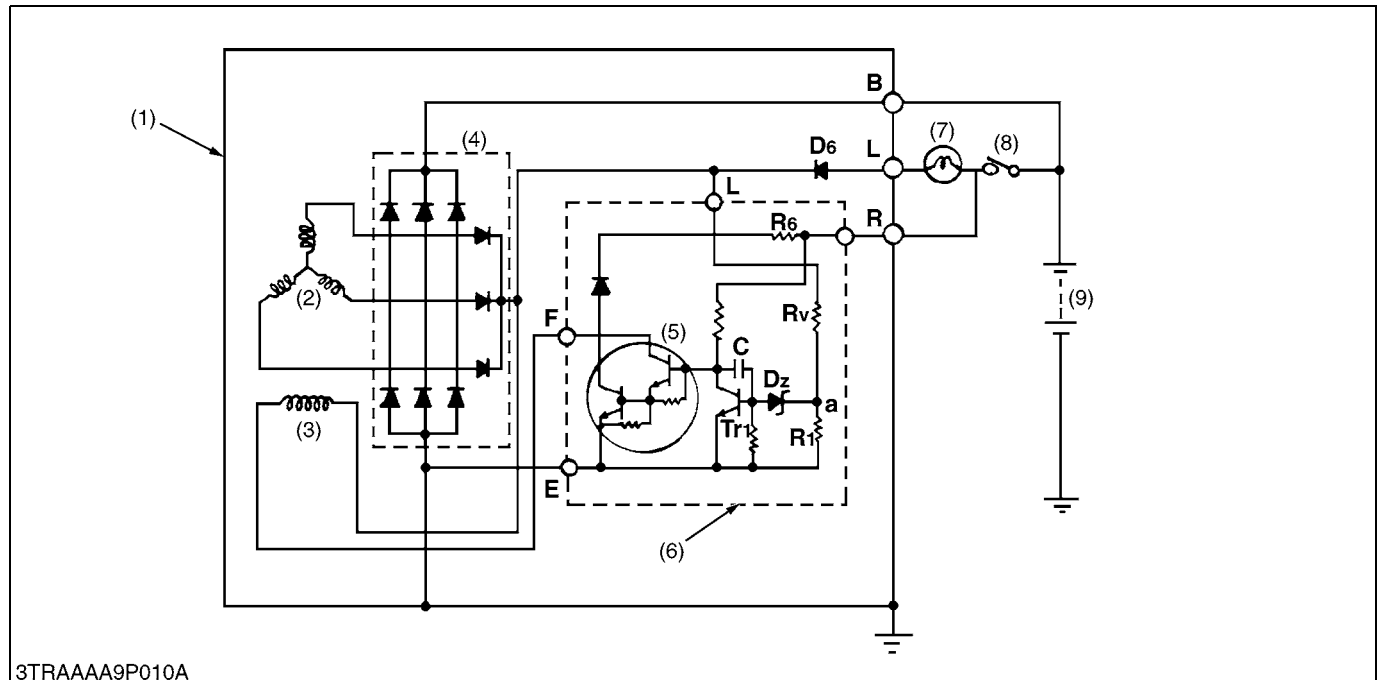
- (10) Fuel Limit Lamp
 (11) Fuel Limit Sensor

The charging system supplies electric power for various electrical devices and also charges the battery while the engine runs.

This alternator has IC regulator.

If the alternator is not charging the battery, both engine oil pressure lamp (8) and fuel limit lamp (10) in the panel board (6) will come on.

[1] IC REGULATOR



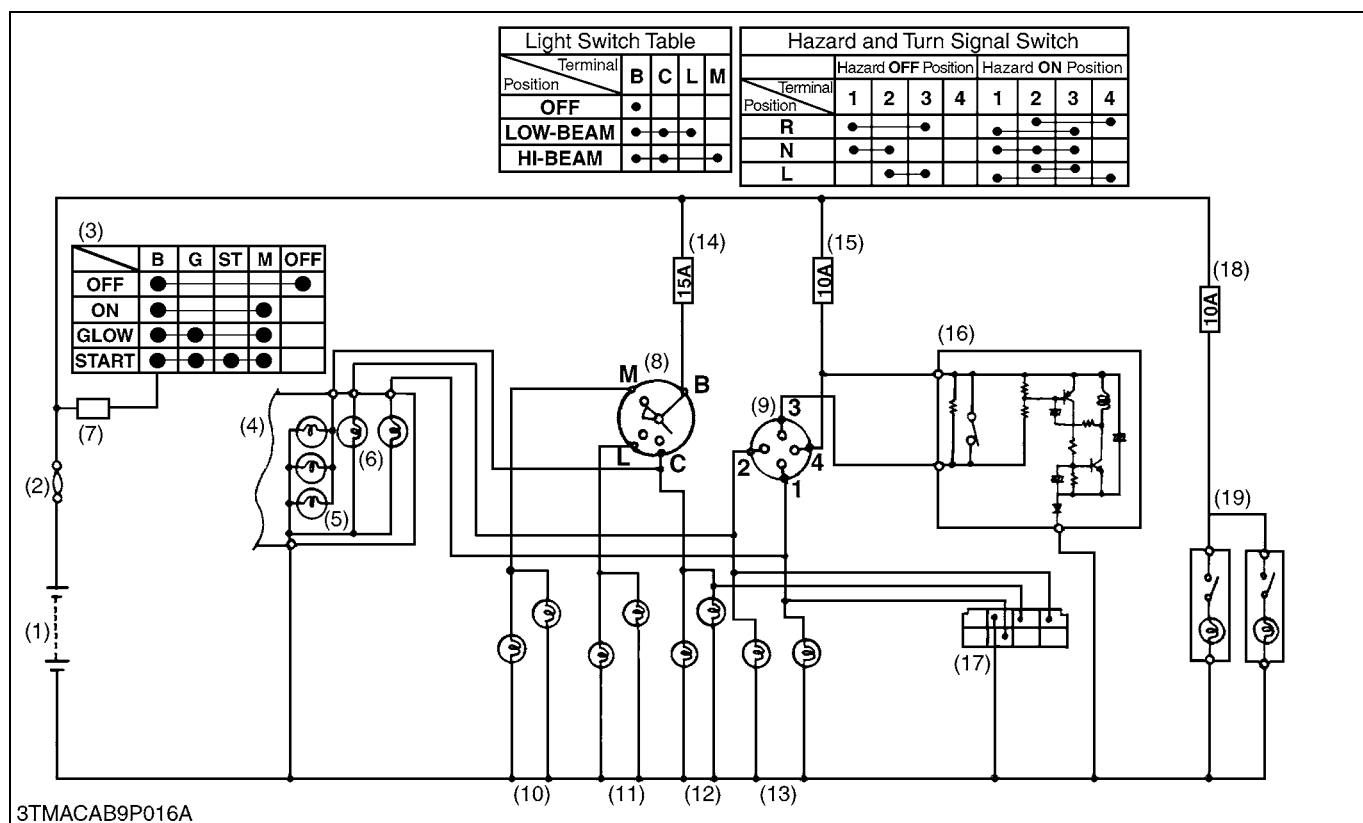
- | | | | |
|-----------------|----------------------|------------------|-----------------|
| (1) Alternator | (4) Trio Diode | (6) IC Regulator | (8) Main Switch |
| (2) Stator Coil | (5) Power Transistor | (7) Charge Lamp | (9) Battery |
| (3) Field Coil | | | |

1. When the main switch (8) is turned on, the base current of the power transistor starts flowing.
Battery → Main Switch (8) → Terminal (R) → Power Transistor's (5) Base → Power Transistor's (5) Emitter → Ground.
2. Now the power transistor (5) is energized, causing the field current to flow.
Battery → Main Switch (8) → Charge Lamp (7) – Terminal (L) · Resistance **R6** → Field Coil (3) → Power Transistor (5) → Ground.
3. The engine gets started and the alternator starts generating electricity. The base current and field current, mentioned above, are both supplied by the alternator. The field current flows as follows.
Trio Diode (4) → Field Coil (3) → Power Transistor (5) → Ground.
4. If the alternator-generated voltage is too low, the terminal voltage (divided by resistors **Rv** and **R1**, electric potential at point “a”) of the Zener diode **Dz** is lower than the Zener voltage. This means that no current flows into the diode **Dz** and that the transistor **Tr1** is shut off.
5. In this state, the generated voltage gets higher. When the voltage applied to the Zener diode **Dz** exceeds the Zener voltage, current starts flowing into the diode **Dz**. This current is the base current of transistor **Tr1**.
Terminal (L) → Resistor **Rv** → Point “a” → Diode **Dz** → Base of Transistor **Tr1** → Emitter of Transistor **Tr1** → Ground.
6. Now the transistor **Tr1** is energized. In this state, the collector and emitter of transistor **Tr1** makes a sort of short-circuit between the base and emitter of the power transistor (5). The base current of the power transistor stops flowing, causing the power transistor (5) to turn off. The field current is therefore cut off, reducing the generated voltage.
7. In this way, the voltage begin applied to the Zener diode **Dz** drops below the Zener voltage. The diode **Dz** first and then the transistor **Tr1** are therefore turned off again. This causes the base current to flow in the power transistor (5) again. This transistor is energized to make the field current and raise the generated voltage. The above steps 5., 6., 7. are repeated to turn on and off the field current and control the alternator voltage.
8. The capacitor **C** is intended to keep the transistor **Tr1** functioning stably. To do this, ripples of the alternator output and surges at ignition are suppressed. The reverse-current preventive diode **D6** serves to block the current that would flow from the trio diode through terminal **L** to the machine's cabling.

5. LIGHTING SYSTEM

[1] DESTINATION

(1) For North America and Oceania



- | | | | |
|------------------------------|-------------------------|----------------------|-----------------------------|
| (1) Battery | (6) Indication Lamp | (11) Head Light (Hi) | (16) Hazard Unit |
| (2) Slow Blow Fuse | (7) Fuse (20 A) | (12) Head Light (Lo) | (17) Connector for Trailer |
| (3) Main Switch | (8) Head Light Switch | (13) Hazard Light | (18) Fuse (10 A) |
| (4) Panel Board | (9) Hazard Light Switch | (14) Fuse (15 A) | (19) Working Light (Option) |
| (5) Panel Board Illumination | (10) Tail Lamp | (15) Fuse (15 A) | |

The lighting system consists of a head light circuit, a hazard light circuit and a working light circuit (option).