

## SERVICE BULLETIN

Authorization:

M4500 Series Tractors

S2600 Engines

### Main Bearing Case Installation

### Translation of Index marks

#### Machines Affected

Tractors with Engine Serial  
Numbers below 5001

The workshop manuals for the M4500 tractor and the S2600 engines may be incorrect in the descriptions given for main bearing case installation. A change was made in late production. The indexing marks used on these bearing cases are stamped in Japanese characters on the parts. Below engine serial No. 5001, the markings appear as follows:

#### Stamped on Parts:

フライホイール

#### Installation Instruction:

Face this side of part toward  
Flywheel End of Crankshaft

The markings on engines above this serial number break indicate the opposite orientation of these cases, and appear as follows:

#### Stamped on Parts:

ギ ガ  
ヤ ワ

#### Installation Instruction:

Face this side of part toward  
Gear End of Crankshaft

The installation of these bearing cases must be determined by the individual marking of the parts. This instruction must be followed, even if contradictory to the Workshop Manual descriptions. These marks are currently used in many KUBOTA engine applications. The Japanese markings must be properly interpreted and instructions followed as listed above.

**NOTE:** Please place a copy of this bulletin with your workshop manuals.



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