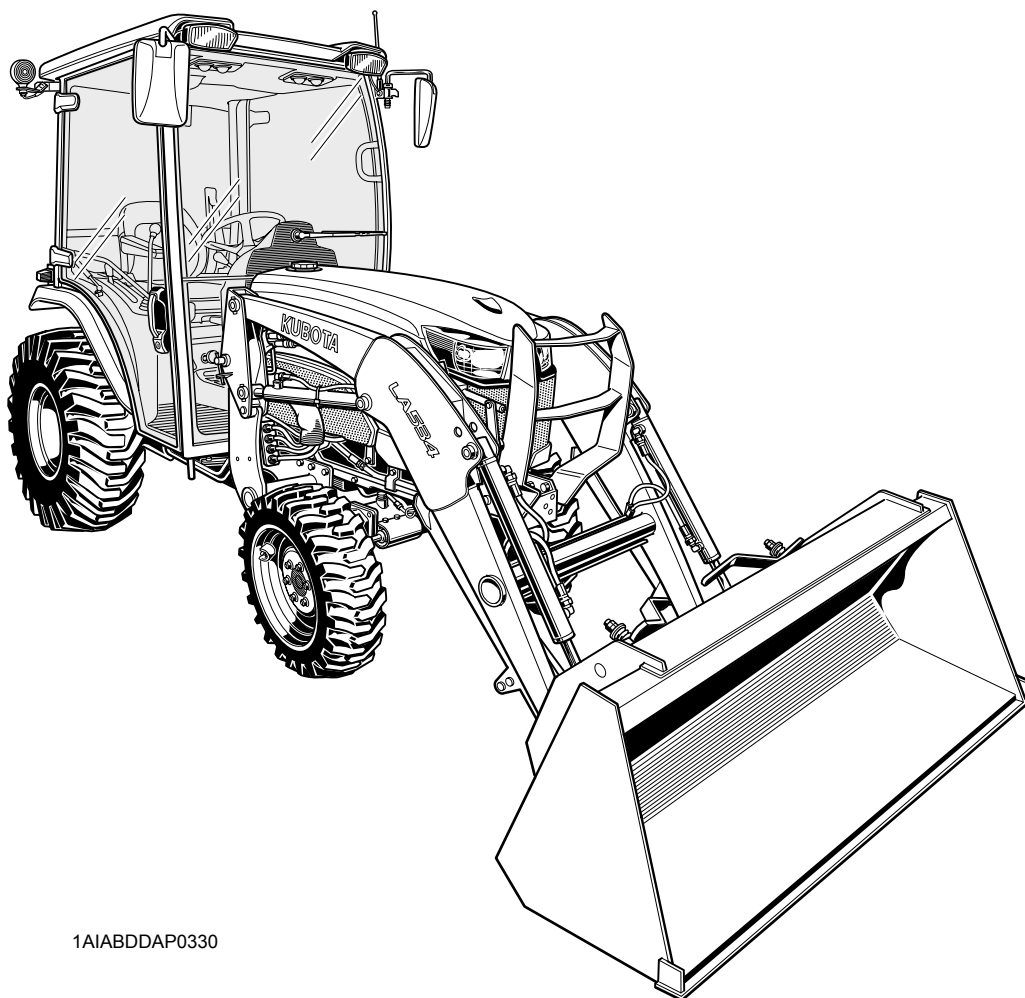


ASSEMBLY INSTRUCTIONS

MODEL LA534



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READ AND UNDERSTAND THIS MANUAL
BEFORE ASSEMBLING

Kubota




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ASSEMBLY INSTRUCTIONS

TO THE DEALER

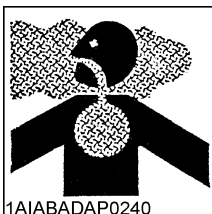
1. This manual contains procedures intended to assist the dealer in unpacking and assembling the product before delivering to the customer.
The customer's purchase is based on confidence in both the product and your store. Observe the procedures in this manual to assemble and adjust equipment for your customer's safety and satisfaction. When fully assembled, check function of each part and feature.
2. The following safety alert symbol marks and indications are found throughout this manual in steps where particular attention is required so as to ensure your safety and to avoid product damage. Observe the instructions in these warnings where indicated.

| | |
|--|--|
|  DANGER | Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. |
|  WARNING | Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. |
|  CAUTION | Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. |
| IMPORTANT : | Indicates that equipment or property damage could result if instructions are not followed. |
| NOTE : | Gives helpful information |

SAFETY

To prevent accidents, read through the following items before starting work, and always regard safety when working. It is your responsibility to ensure your safety on the job.

1. Preparations
 - (1) Select a work site which is level, has sufficient space, and is not close to dangerous objects.
 - (2) Avoid poorly ventilated rooms.
Asphyxiation from exhaust fumes is always a possibility that accompanies running an engine.



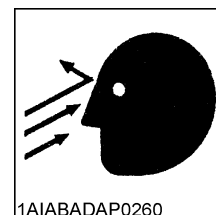
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- (3) Working clothes which may be pinched or caught in the equipment must not be worn. Loose clothing can cause serious injury or death.



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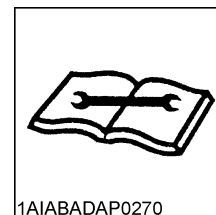
- (4) Always wear a mask and protective goggles during work when dust or flying debris may be thrown by equipment.



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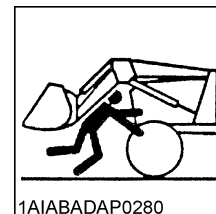
2. Assembly and adjustments

- (1) Before assembling equipment, read the assembly instructions for the product to become familiar with the equipment and procedures.
- (2) Use only adequate and required equipment, tools and instruments (e.g. torque wrench, battery hydrometer and etc.).
- (3) Set the parking brake and block wheels to prevent machine (or tractor) movement.
- (4) Lower the attachment or implement to the ground before assembling or adjusting equipment.



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- (5) Before working under suspended or raised equipment, support the equipment or attachment and utilize the valve lock to prevent the machine from falling or moving out of place.



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- (6) Keep fire from cigarettes, matches or other ignition sources away from fuel, oil, antifreeze and other flammable materials.



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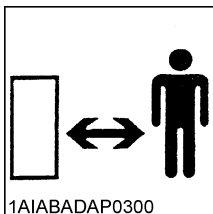
3. After assembly check

- (1) Before operating or test driving the equipment, read and understand the operator's manual.
- (2) Once the equipment is fully assembled, select a safe place for a test run. Prevent onlookers from approaching the equipment.

**DANGER**

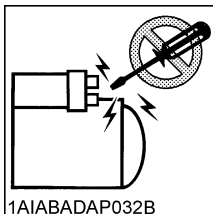
To avoid personal injury or death:

- Do not start engine or operate levers from anywhere other than the seat.

**DANGER**

To avoid personal injury:

- Do not bypass-start the equipment. Short circuiting the starter terminal runs the risk that the equipment will start operating or moving unexpectedly.

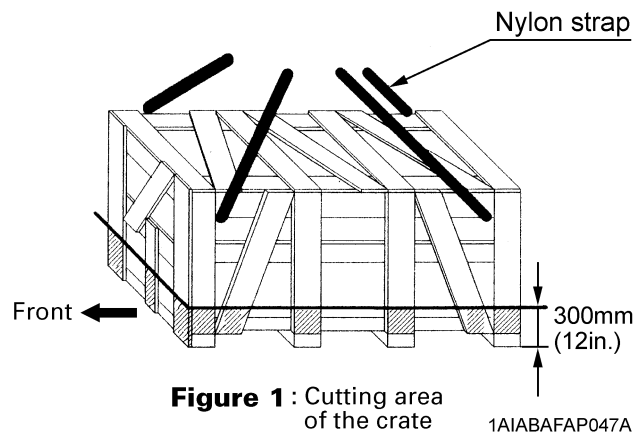
**UNPACKING AND CHECKING PARTS****■ Unpacking Wooden Crate**

1. Cutting metal bands (if two are banded together). Metal bands hold the two crates together as one. Cut these bands and separate the crates.
2. Unpacking the crates
 - (1) Hook a hoist to the 4 corners of the crate and raise the hoist cable until taut. This serves to prevent the upper part of the crate from striking the loader when cut.
 - (2) Saw the crate as indicated in figure 1.

IMPORTANT :

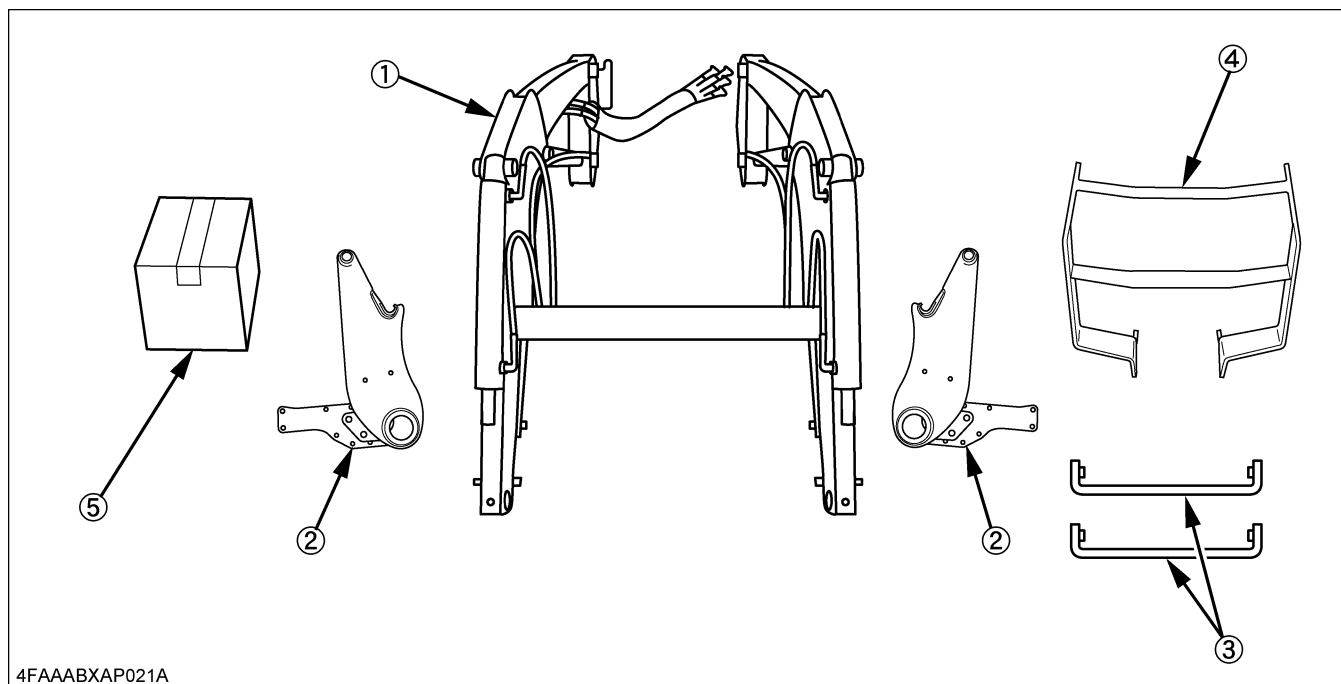
- Sawing outside the indicated area may damage the loader or accessory parts.
- Be sure that the crate is free of other obstructions (e.g. nails, staples and etc.).

- (3) Raise the upper part of the crate and remove from the immediate area.
- (4) Remove the remaining slats from the crate. These are indicated by the oblique lines in Figure 1...



■ Checking Parts

Remove all loader components. Referring to the illustration, ensure that all components have been included.



- (1) Boom assembly
- (2) Main frames
- (3) Main frame connector

- (4) Front guard
- (5) Parts box

NOTE :

- For LA534, the bucket is shipped separately.