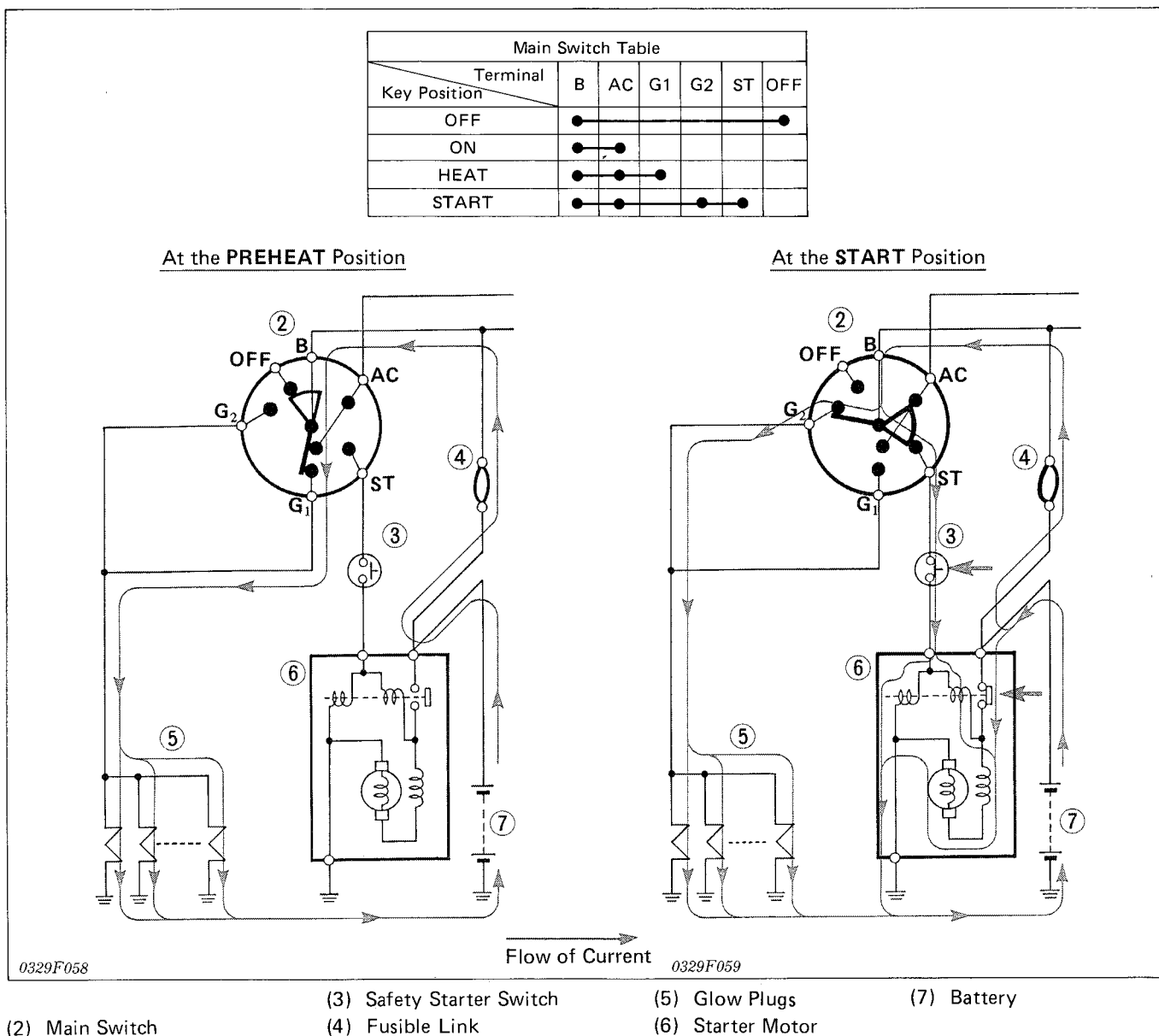


## [2] STARTING SYSTEM



When the main switch (2) is turned to the **PREHEAT** position, the terminal **B** is connected to the terminals **G<sub>1</sub>** and **AC**. The glow plugs (5) become red-hot.

When the main switch is then turned to the **START** position with the safety starter switch (3)

on, the terminal **B** is connected to the terminals **ST**, **G<sub>2</sub>** and **AC** so that the starter motor (6) begins running and the glow plugs are kept red-hot.

The main switch automatically returns to the **ON** position when it is released after the engine starts. At the **ON** position, the terminal **B** is connected only to the terminal **AC**, thereby causing the starting circuit to be opened, stopping the starter motor.