

REASSEMBLY

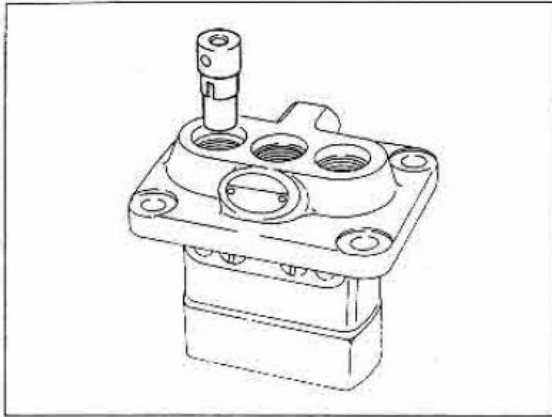


Fig. 57 Plunger barrel and eccentric pin

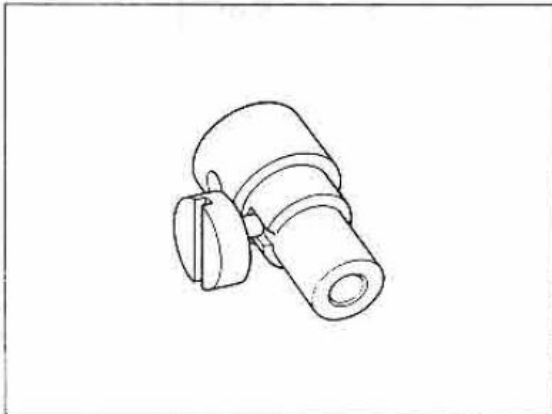


Fig. 58 Attaching plunger barrel

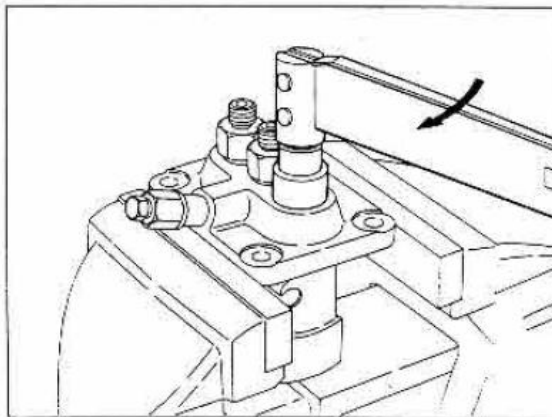


Fig. 59 Tightening delivery valve holder

Reassembly of the injection pump is performed in the reverse order of disassembly. Special care must be taken on the following points:

PFR-KD TYPE INJECTION PUMP

1. Attach the plunger barrel to the pump housing, checking that the end of the eccentric pin or guide pin fits the plunger barrel alignment groove.

2. Tighten the delivery valve holder to the specified torque.

Specified tightening torque: 4 to 4.5 kg-m