

PTO SECTION

Symptom	Probable Cause	Solution	Reference Page
PTO Clutch Slip	Operating pressure is low	Check	2-S15
	PTO clutch valve malfunctioning	Repair or replace	2-S23
	Clutch disc or drive plate excessively worn	Replace	2-S37
	Deformation of clutch piston	Replace	2-S37
PTO Shaft Does Not Rotate	PTO clutch malfunctioning	Repair or replace	2-S37
PTO Clutch Operating Pressure is Low	Transmission oil improper or insufficient	Replenish or change	G-7, 2-S16
	Relief valve malfunctioning	Check or replace	2-M16
PTO Clutch Drags	Brake plate excessive worn	Replace	2-S37
	Clutch spring weaken or broken	Replace	2-S37
	Deformation of pressure plate or steel plate	Replace	2-S37

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