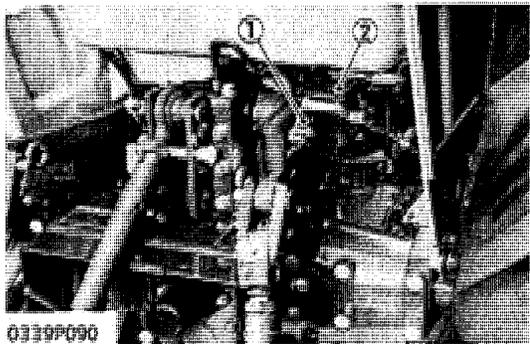
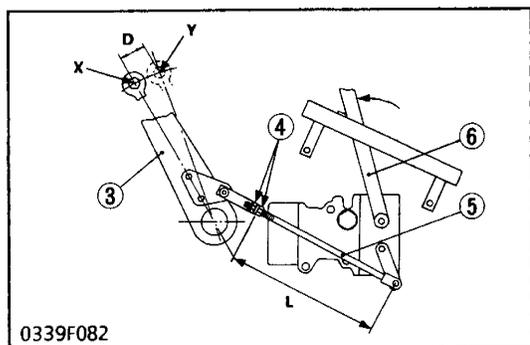


DISASSEMBLING AND ASSEMBLING



(1) Feedback Holder (2) Control Valve



(3) Lift Arm (4) Adjusting Nut
(5) Feedback Rod (6) Control Lever

Removing Control Valve

1. Remove the joint bolts connecting the pipes to the control valve.
2. Remove the feedback holder mounting screws on the lift arm RH.
3. Remove the grip rubber from the control lever.
4. Remove the control valve mounting screws, and remove the control valve.

(When reassembling)

- Use care not to damage the O-ring.
- Tighten the feedback holder mounting screws after moving the feedback holder (1) to the direction of the smaller end of the lift arm (3).

| | | |
|-------------------|-------------------------------|---|
| Tightening torque | Control valve mounting screws | 23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 17.4 to 20.2 ft-lbs |
| | Pipe eye joint bolts | 53.9 to 68.6 N·m 5.5 to 7.0 kgf·m 39.8 to 50.6 ft-lbs |

■ IMPORTANT

- Adjust the feedback rod length to avoid damaging the differential case with the hydraulic arm.

- 1) Turn the nuts (4) so that the length "L" becomes to be the following.

| | Length "L" |
|-------------------------------------|-----------------|
| B1550.B1750 B1550HST B1750HST | 180 mm, 7.1 in. |
| B2150 B2150HST | 208 mm, 8.2 in. |

- 2) Start the engine and move the control lever to the rear end. At this time, the lift arm is lifted to max. height (X).
- 3) Then move the lift arm (3) to the upper end (Y) by hand and measure the play "D".
If the play "D" is not between 10 mm and 20 mm (0.4 in. and 0.8 in.), adjust with the nuts (4) so that the play "D" becomes between 10 mm and 20 mm (0.4 in. and 0.8 in.).