

Fig. 95—Clearance between top of adjusting screw and pto pressure plate should be 1.0 mm (0.039 inch).

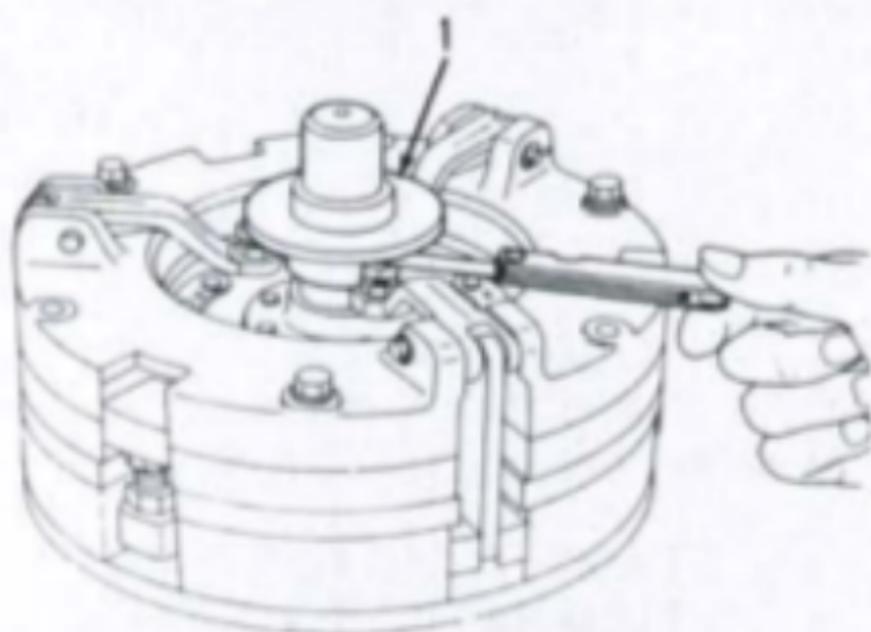


Fig. 96—Clearance between gage block (1) and release lever adjusting screws should be 0.3 mm (0.12 inch).

recommended clearance of 1.0 mm (0.039 inch). Position gage block (1 - Fig. 96) onto clutch assembly tool. Adjust release lever bolts to obtain clearance of 0.3 mm (0.012 inch) between top of bolt and gage block.

Use clutch centering tool to align clutch discs and support clutch when reinstalling unit on flywheel. Tighten clutch mounting cap screws to a torque of 24-28 N·m (18-20 ft.-lbs.).