



### Idle Gear

1. Remove the external snap ring (3), the collar (2) and the idle gear (1).
2. Remove the idle gear shaft mounting screws (4).
3. Remove the idle gear shaft (5) (if necessary).

#### (When reassembling)

- Apply engine oil to the idle gear shaft mounting screw (4). And tighten them.
- Install the idle gear, aligning the mark (6) on the gears referring to the photo.

Tightening torque	Idle gear shaft mounting screw	9.81 to 11.2 N·m 1.00 to 1.15 kgf·m 7.24 to 8.31 lbf·ft
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|------------------------|------------------------------------|
| (1) Idle Gear          | (4) Idle Gear Shaft Mounting Screw |
| (2) Idle Gear Collar   | (5) Idle Gear Shaft                |
| (3) External Snap Ring | (6) Alignment Mark                 |

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### Camshaft

1. Remove the camshaft mounting screws (1) and draw out the camshaft with gear (2) on it.

#### (When reassembling)

- When install the camshaft, apply engine oil to the camshaft journals.
- Apply engine oil to the camshaft mounting screws. And tighten them.

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|-----------------------------|-------------------|
| (1) Camshaft Mounting Screw | (2) Camshaft Gear |
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