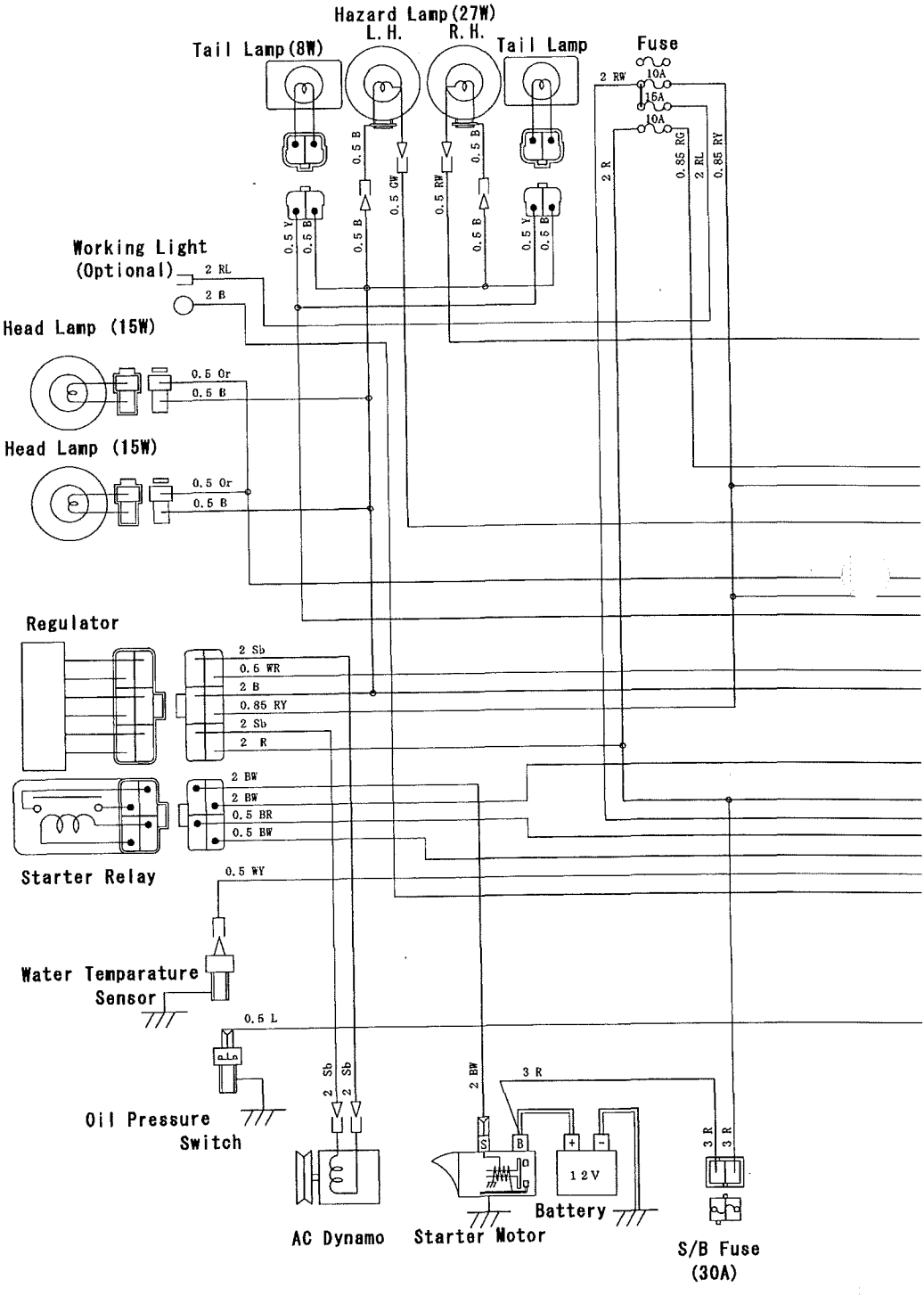
[1] WIRING DIAGRAM AND ELECTRICAL CIRCUIT

- **Color of Wiring**

W	White
R	Red
L	Blue
Y	Yellow
B	Black
G	Green
P	Pink
Lg	Light Green
Br	Brown
Or	Orange
Sb	Sky Blue
WG	White / Green
WB	White / Black
WR	White / Red
WY	White / Yellow
WL	White / Blue
RW	Red / White
RL	Red / Blue
RY	Red / Yellow
RB	Red / Black
RG	Red / Green
BW	Black / White
BL	Black / Blue
BR	Black / Red
LY	Blue / Yellow
LW	Blue / White
LG	Blue / Green
LR	Blue / Red
LB	Blue / Black
LOr	Blue / Orange
YG	Yellow / Green
YR	Yellow / Red
YB	Yellow / Black
GR	Green / Red
GW	Green / White
LgY	Light Green / Yellow
LgB	Light Green / Black



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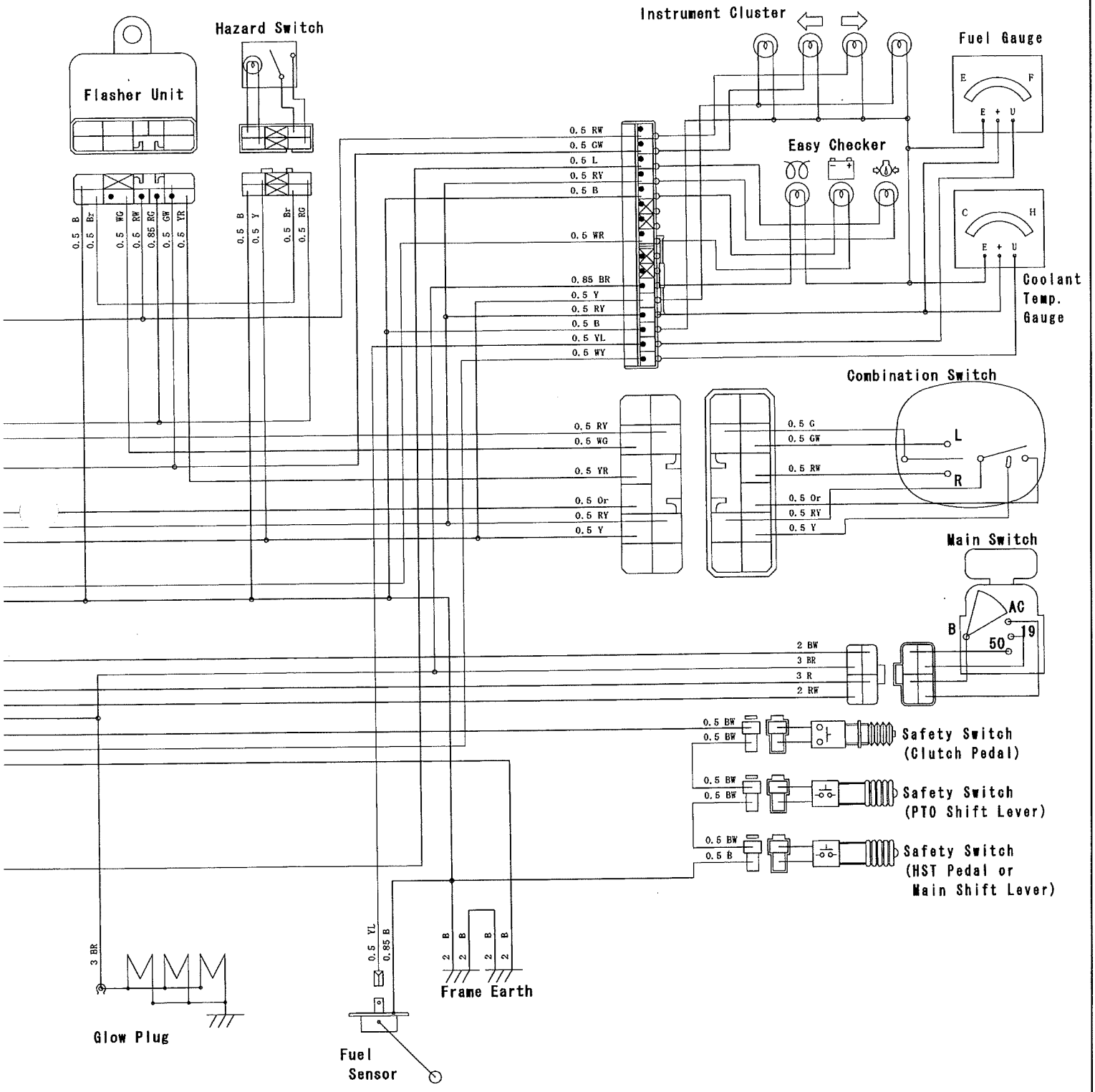
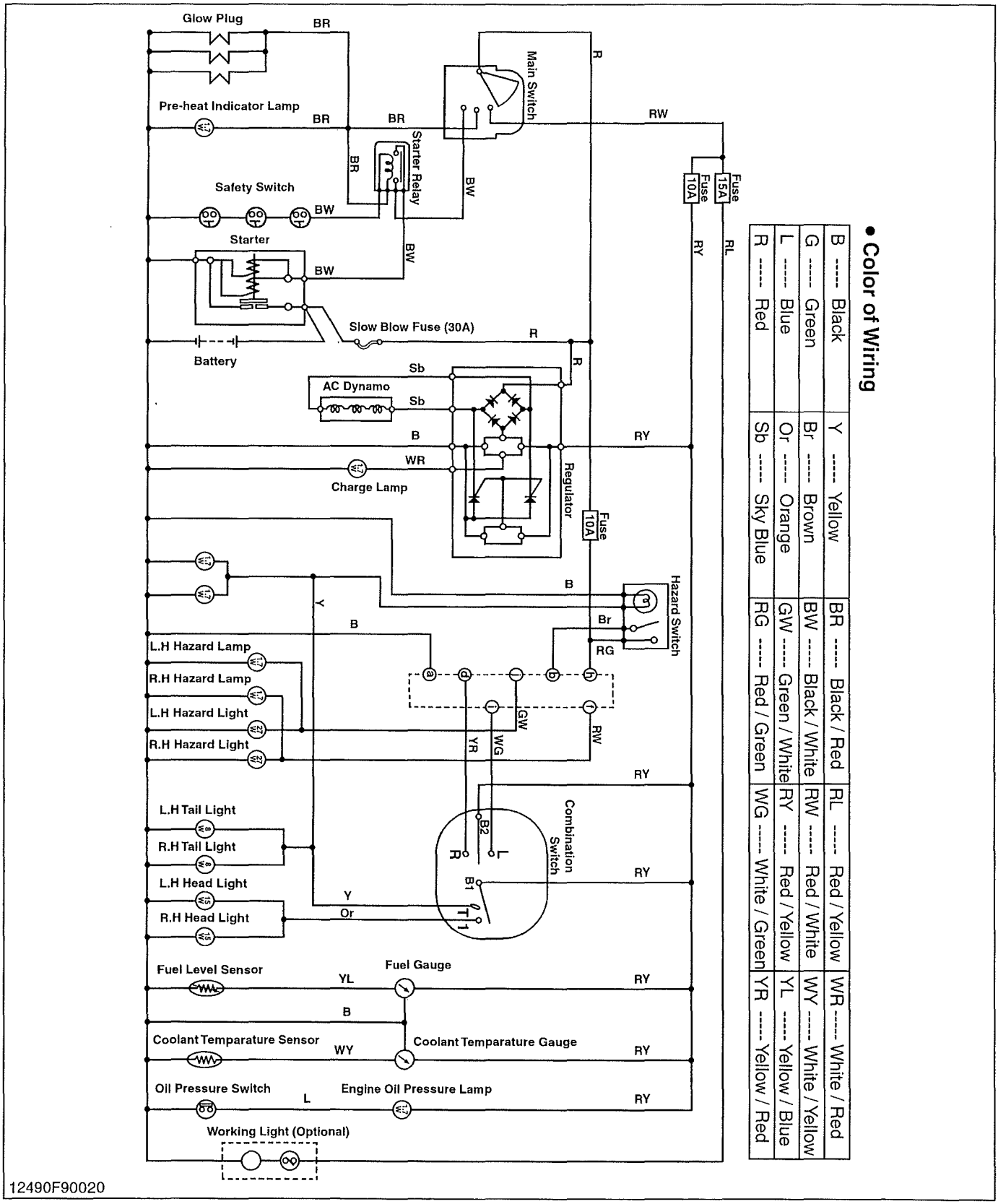

Instrument Cluster
Hazard Switch
Flasher Unit
Fuel Gauge
Easy Checker
Coolant Temp. Gauge
Combination Switch
Main Switch
Safety Switch (Clutch Pedal)
Safety Switch (PTO Shift Lever)
Safety Switch (HST Pedal or Main Shift Lever)
Frame Earth
Glow Plug
Fuel Sensor



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• Color of Wiring

B ---- Black	Y ---- Yellow	BR ---- Black / Red	RL ---- Red / Yellow	WR ---- White / Red	
G ---- Green	Br ---- Brown	BW ---- Black / White	RW ---- Red / White	WY ---- White / Yellow	
L ---- Blue	Or ---- Orange	GW ---- Green / White	RY ---- Red / Yellow	YL ---- Yellow / Blue	
R ---- Red	Sb ---- Sky Blue	RG ---- Red / Green	WG ---- White / Green	YR ---- Yellow / Red	

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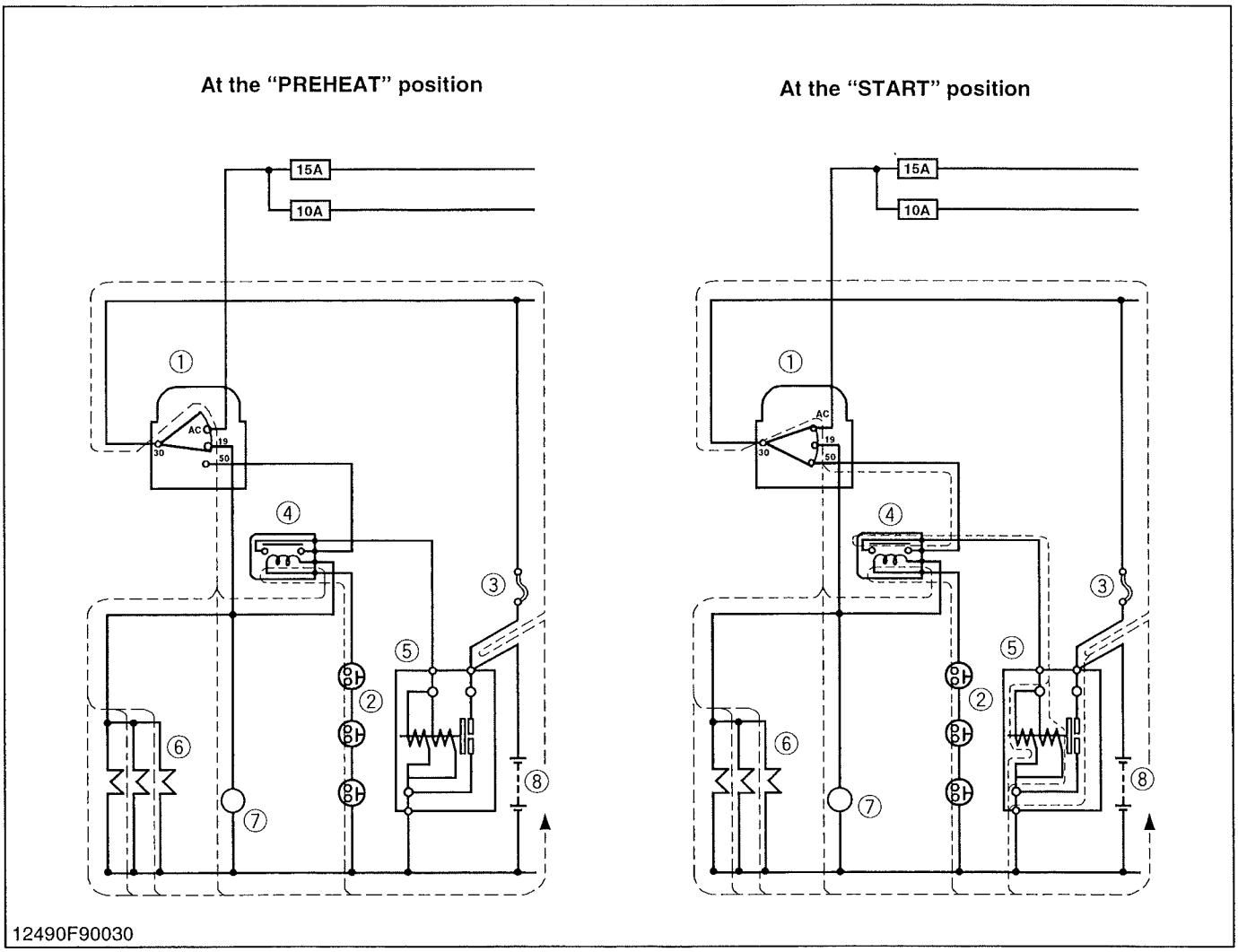
[2] STARTING SYSTEM

Main Switch Table				
Terminal / Key Position	30	AC	19	50
OFF	●			
ON	●	●		
PREHEAT	●	●	●	
START	●	●	●	●



(1) Main Switch
(2) Safety Switches
(3) Slow Blow Fuse
(4) Starter Relay
(5) Starter Motor
(6) Glow Plugs
(7) Pre-heat Indicator Lamp
(8) Battery

When the main switch (1) is turned to the **PREHEAT** position, the terminal **30** is connected to the terminals **19** and **AC**. The glow plugs (6) become red-hot, and at the same time, the pre-heat indicator lamp (7) also lights on.

When the main switch is then turned to the **START** position with the safety switches (2) on, the terminal **30** is connected to the terminals **50** and **AC**. Consequently, battery current flows to the coil **C1** of the starter relay (4), and relay contact point **S1** is turned on.

This actuates starter motor (5) and the glow plugs are kept red-hot.

The main switch automatically returns to the **ON** position, the terminal **30** is connected only to the terminal **AC**, thereby causing the starting circuit to be opened, stopping the starter motor.

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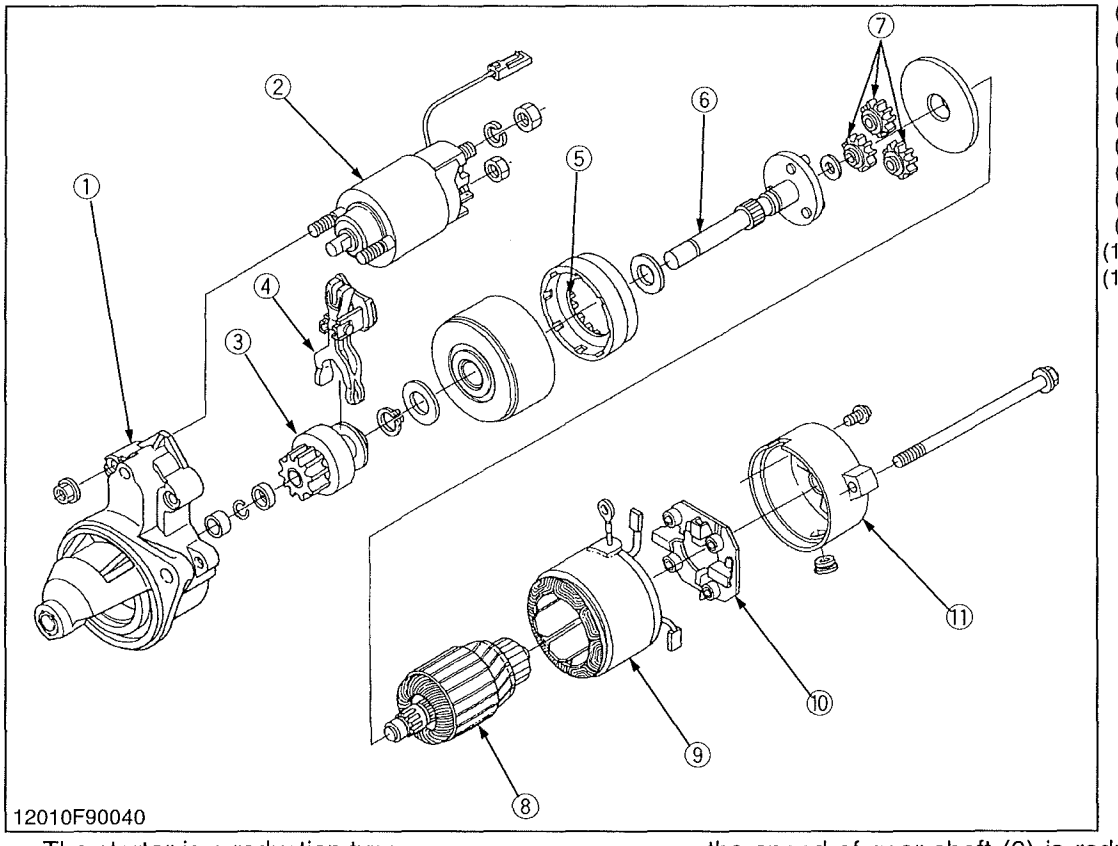
(1) Starter



(1) Housing
(2) Magnetic Switch
(3) Overrunning Clutch
(4) Drive Lever
(5) Internal Gear
(6) Gear Shaft
(7) Planetary Gear
(8) Armature Shaft
(9) Yoke
(10) Brush Holder
(11) Rear End Frame

The starter is a reduction type.
The reduction system is used planetary gears, and the speed of gear shaft (6) is reduced to approximately one fifth of the armature shaft (8).

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