



### Shuttle Case Assembly

1. Loosen only two nuts (1) and five screws (grade 9 is marked) (4) and remove the shuttle case assembly (5) by screwing M8 × Pitch 1.25 screws into holes **A** and **B**. Two grade 9 screws (2) and six grade 7 screws (3) are not necessary to remove.

Tightening torque	Shuttle case mounting screw, nut	M8, grade 7 nut	23.5 to 27.5 N·m 2.4 to 2.8 kgf·m 17.4 to 20.3 ft-lbs
		M8, grade 9 screw	29.4 to 34.3 N·m 3.0 to 3.5 kgf·m 21.7 to 25.3 ft-lbs

(1) Nut

(2) Grade 7 Screw

(3) Grade 9 Screw

(4) Grade 9 screw

(5) Shuttle Case Assembly

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