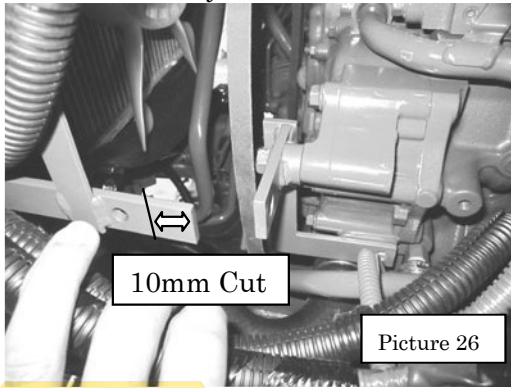


Step4. Assemble 90A alternator and V-belt

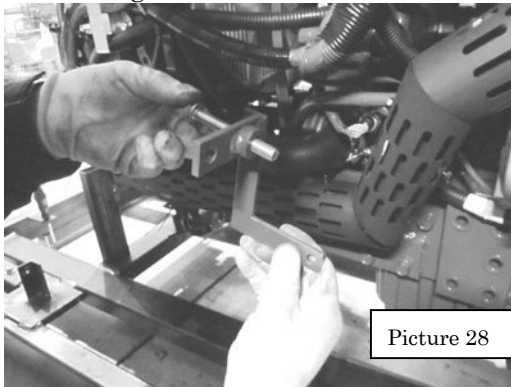
- (1) Cut the stay (10 mm (0.39 in.)).



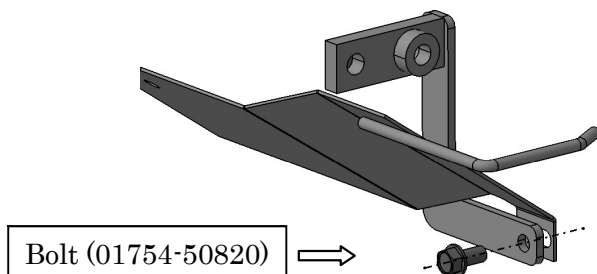
[IMPORTANT]

Be sure to clean off mating faces between bracket, engine case and alternator to ensure proper grounding.

- (3) Temporarily assemble alternator stay (TD350-6443-0) on engine case with bolt (01774-51060).



- (4) Temporarily assemble belt cover (TD310-1619-0/TD350-1619-0) with bolt (01754-50820) and reused bolt (removed at Step.1-(8)).



- (2) Put rubber (TD310-6446-0/TD350-6446-0) on belt cover (TD310-1619-0/TD350-1619-0) with glue.

