

Group 8

Large Capacity AC Dynamo (Option) Installation

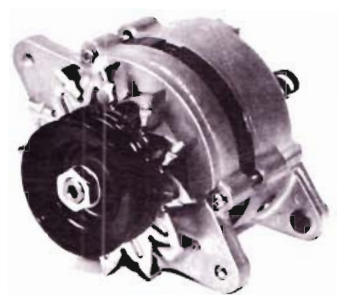
An optional AC dynamo with a larger capacity than the standard one can be attached to the tractor.

Kit parts No. 66704-82502

Standard 12V, 10A

Option 12V, 35A

If the optional AC dynamo is adopted, a suitable regulator and accessory parts also must be employed.



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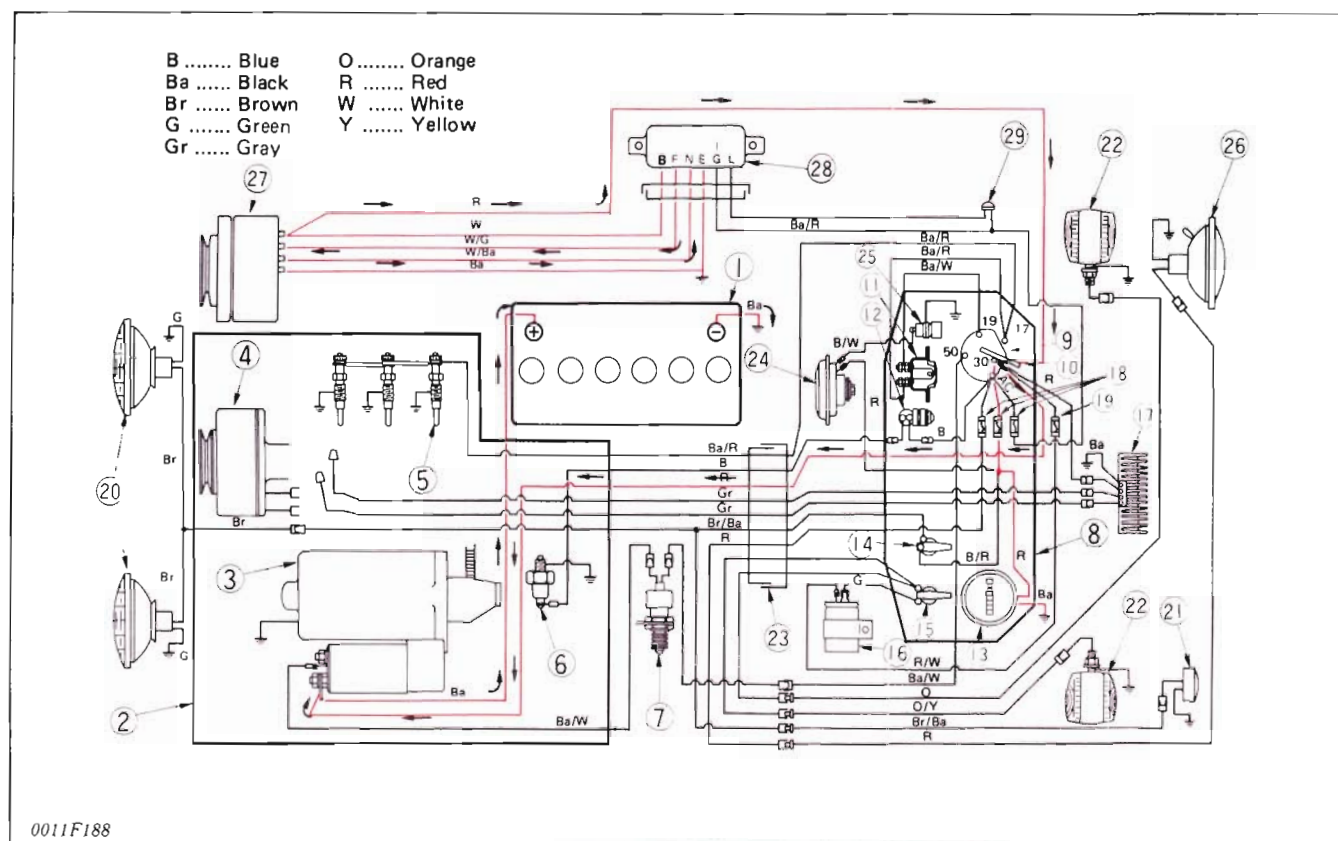
Fig. N-82 AC Dynamo



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Fig. N-83 Regulator

Stop the function of the standard AC dynamo and regulator and arrange the circuits for the optional AC dynamo and its regulator, which provides power to the circuits.



- | | | |
|----------------------------|--------------------------------|-----------------------------------|
| 1. Battery (12V-45AH) | 10. Key | 20. Headlight (12V-15W) |
| 2. Engine Body | 11. Glow Plug Lamp (20A) | 21. Taillight |
| 3. Starter | 12. Oil Lamp (12V-3.4W) | 22. Hazard Lamp (12V-15W) |
| 4. AC Dynamo | 13. Hourmeter | 23. Coupler |
| 5. Glow Plug | 14. Headlight Switch (12V-5A) | 24. Horn (12V-1.5AH) [option] |
| 6. Oil Switch | 15. Hazard Switch | 25. Horn Switch (3A) [option] |
| 7. Safety Switch (12V-15A) | 16. Hazard Unit (12V-43W) | 26. Work Light [option] |
| 8. Meter Panel | 17. Regulator | 27. AC Dynamo [option] |
| 9. Key Switch | (Regulated voltage: 14 to 15V) | 28. Regulator (Regulated voltage: |
| | 18. Fuse (5A) | 13.8V to 14.8V) [option] |
| | 19. Fuse (3A) | 29. Charge Lamp |

Fig. N-84 Large Capacity AC Dynamo Circuit (while battery is charged)

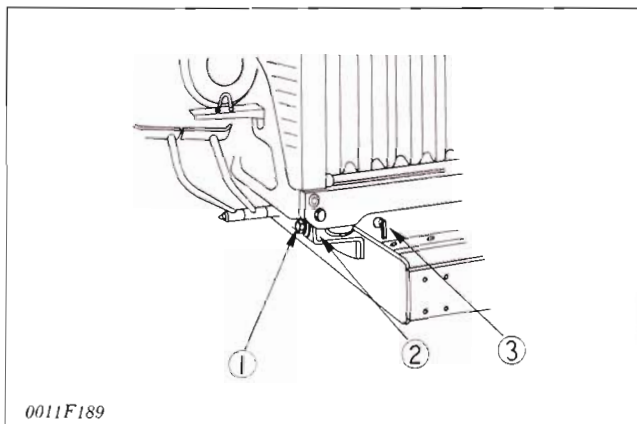
How to Install the Large Capacity AC Dynamo Kit (Option)

Preparation for Work

- (1) Hand Drill
- (2) 7mm (9/32 in.) drill

Removing Exterior Parts

- (1) Removing Bonnet and Draining Water

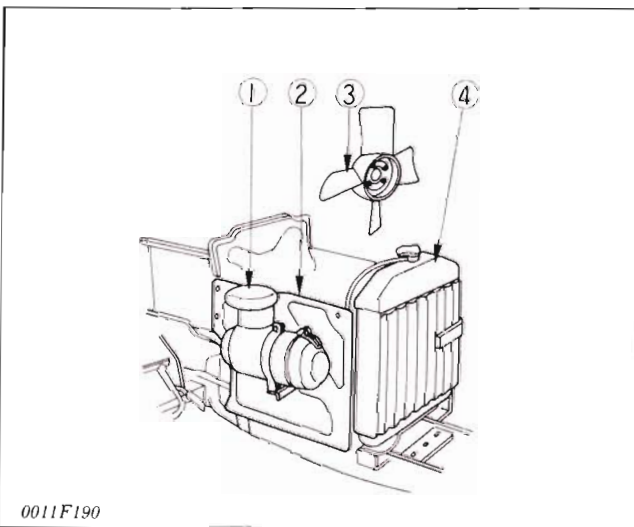


1. Bolts
2. Snap Pins
3. Drain Cock

Fig. N-85 Removing Bonnet and Draining Water

Unlock the bonnet latches from the bonnet. After removing the snap pin (2), remove the bolts (1), and then remove the bonnet. Drain cooling water from drain cock (3).

- (2) Removing Air Cleaner, Side Cover RH, Radiator, and Fan

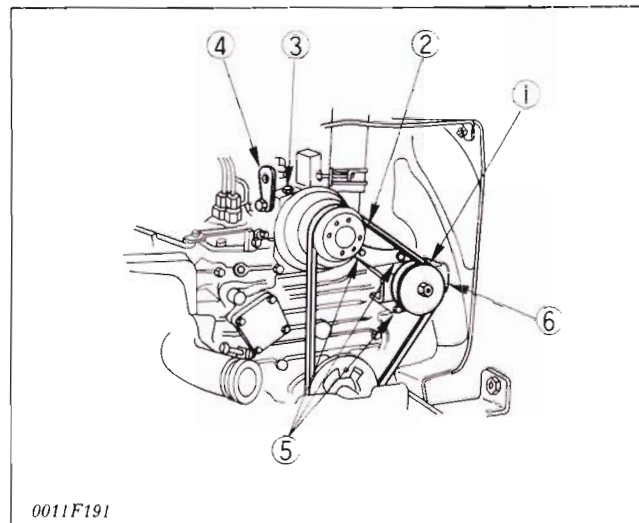


1. Air Cleaner Assembly
2. Side Cover RH
3. Fan
4. Radiator

Fig. N-86 Removing Accessories

Remove the air cleaner assembly (1), side cover RH (2), radiator (4), and fan (3).

- (3) Removing Fan Belt and Tension Pulley Assembly



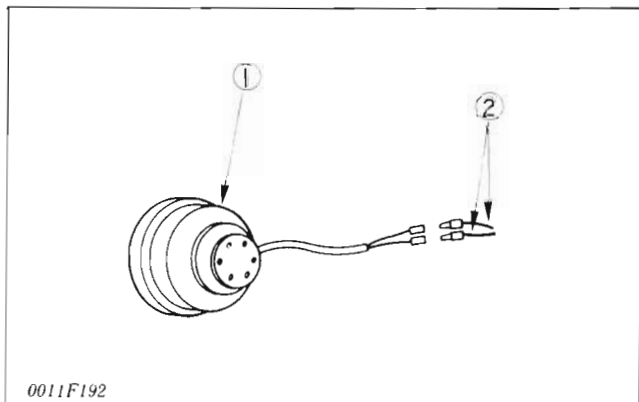
1. Tension Pulley Assembly
2. Fan Belt
3. Engine Head Bolt
4. Engine Hook
5. Bolts (3 pieces)
6. Bolt

Fig. N-87 Removing Fan Belt and Tension Pulley Assembly

Loosen the tension bolt, then remove the fan belt. Remove the tension pulley assembly. Bolts (5) cannot be used when attaching the AC dynamo kit. Bolt (6) can be used when assembling them.

Remove the engine head bolt (3) and engine hook (4).

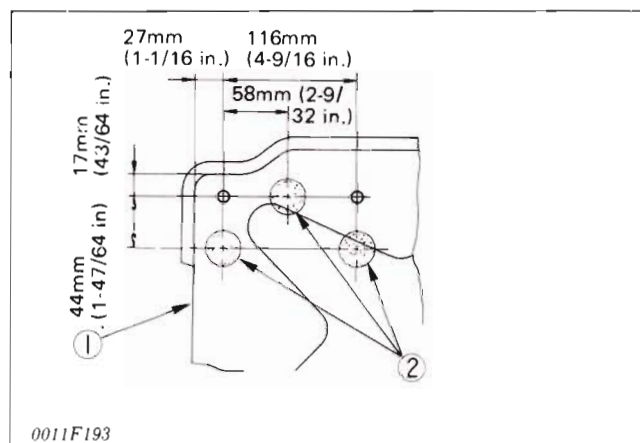
- (4) Detaching wires and removing battery



1. AC Dynamo
2. Wires

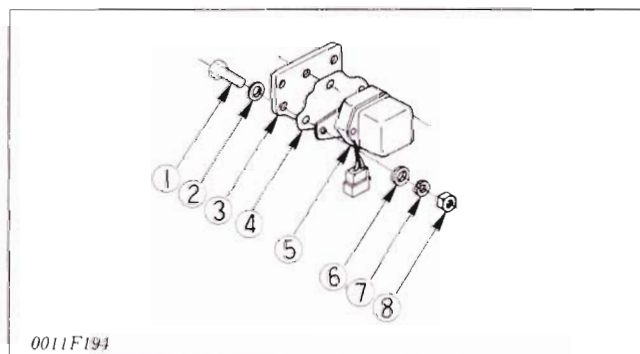
Fig. N-88 Detaching Wires

Detach the two wires from the AC dynamo. Remove the battery.

Assembling AC Dynamo Kit**(1) Drilling the Heat Insulator (Cover)**

1. Heat Insulator (Cover) 2. Sponge Cushion
*Fig. N-89 Measurement of Drilling and Installation of
 Sponge Cushion*

In order to attach the regulator, drill the heat insulator (cover) (1), and install the sponge cushions (2) according to the measurements, Fig. N-89.

(2) Assembling Regulator and Regulator Cover

1. Bolts (3 pieces) . . . M6 (thread dia. 15/64 in.)
 $\ell = 22\text{mm}$ (55/64 in.)
 2. Plain Washers (6 pieces)
 3. Rubber Cushion
 4. Regulator Cover
 5. Regulator
 6. Spring Washers (3 pieces)
 7. Nuts (3 pieces)
 8. Collars (2 pieces)

[All parts are included in "AC Dynamo Kit".]

Fig. N-90 Assembling Regulator and Regulator Cover

Assemble the regulator (5), regulator cover (4) and rubber cushion (3) with three sets of bolts (1), nuts (7) and etc. (2)(6).

- Reference:
 Meaning of bolt's length

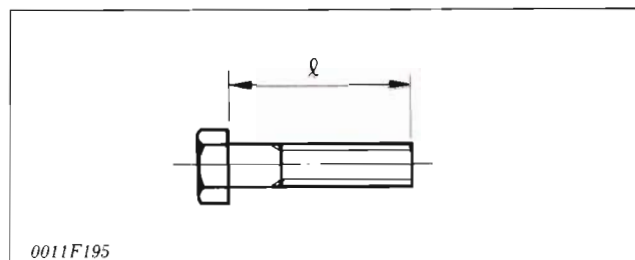
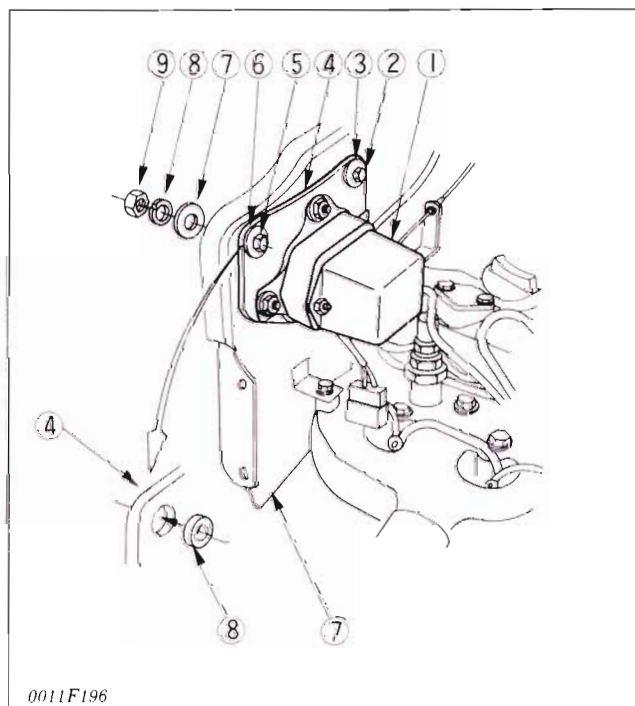


Fig. N-91 Bolt's Length

(3) Installing Regulator

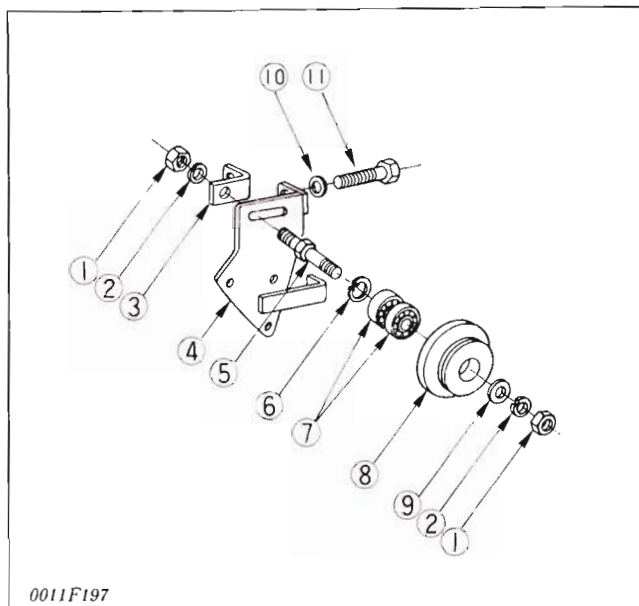
1. Regulator
 2. Bolts (2 pieces) . . . M6 (thread dia. approx. 15/64 in.)
 $\ell = 22\text{mm}$ (approx. 55/64 in.)
 3. Plain Washers (4 pieces) . . . dia. 22mm (approx. 55/64 in.)
 4. Rubber Cushion
 5. Spring Washers (2 pieces)
 6. Nuts (2 pieces) . . . M6
 7. Heat Insulator (Cover)
 8. Collars (2 pieces)

[All parts are included in "AC Dynamo Kit".]

Fig. N-92 Installing Regulator

insert the two collars (8) to the rubber cushion (4), then install the regulator (1) on the heat insulator (cover) (7), Fig. N-92.

(4) Assembling Tension Pulley

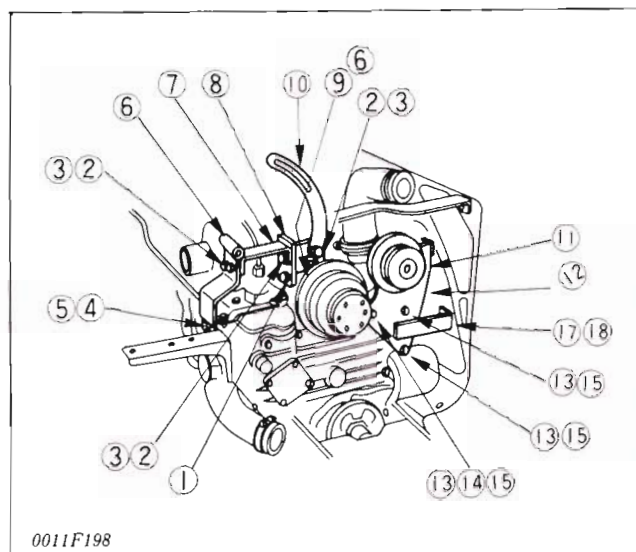


- | | |
|------------------------------|-----------------------------|
| 1. Nuts (2 pieces) . . . M10 | 9. Plain Washer . . . dia. |
| 2. Spring Washers | 22mm (approx. 55/64 in.) |
| 3. Tension Adjusting Plate | 10. Plain Washer . . . dia. |
| 4. Tension Pulley Support | 18mm (approx. 45/64 in.) |
| 5. Tension Pulley Shaft | 11. Tension Bolts . . . M8 |
| 6. Internal Cir-clip | (thread dia. approx. |
| 7. Ball Bearing | 5/16 in.) ℓ = 70mm |
| 8. Tension Pulley | (approx. 2-3/4 in.) |
- [All parts are included in "AC Dynamo Kit".]

Fig. N-93 Assembling Tension Pulley

Press the ball bearings (7) into the tension pulley (8), and fix them with internal circlip (6) as shown in Fig. N-95. Assemble tension pulley shaft (5) and tension pulley (8). Loosely assemble tension adjusting plate (3), tension pulley support (4) and tension pulley shaft (5). Insert the tension bolt (11) a little way into tension adjusting plate (3) through the tension pulley support (4).

(5) Installing Dynamo Stay and Tension Pulley Assembly



- | |
|--|
| 1. Bolt (with spring washer) . . . M8 (thread dia. approx. 5/16 in.) ℓ = 20mm (approx. 25/32 in.) |
| 2. Bolts (4 pieces) . . . M8 (thread dia. approx. 5/16 in.) ℓ = 20mm (approx. 25/32 in.) |
| 3. Spring Washers (4 pieces) |
| 4. Bolts (2 pieces) . . . M6 (thread dia. approx. 15/64 in.) ℓ = 18mm (approx. 45/64 in.) |
| 5. Spring Washers (2 pieces) |
| 6. Dynamo Support |
| 7. Stay |
| 8. Bracket |
| 9. Head Bolt . . . M8 (thread dia. approx. 5/16 in.) ℓ = 83mm (approx. 3-17/64 in.) |
| 10. Dynamo Stay |
| 11. Tension Pulley |
| 12. Tension Pulley Support |
| 13. Bolts (3 pieces) . . . M6 (thread dia. approx. 15/64 in.) ℓ = 70mm (approx. 2-3/4 in.) |
| 14. Plain Washer . . . dia. 13mm (approx. 33/64 in.) |
| 15. Spring Washer |
| 16. Spring Washer |
| 17. Bolt (with spring washer) |
| 18. Plain Washer |
- [These parts (1 to 14) are included in "AC Dynamo Kit"]

Fig. N-94 Installing Dynamo Stay and Tension Pulley Assembly

Remove the lower two bolts holding injection pump cover. Install the dynamo support (6) on the injection pump cover with two bolts (4) and spring washers (5). Install the stay (7) on the dynamo support (6) with bolts (2) and spring washers (3).

Install bracket (8) on cylinder head with bolt (1) and head bolt (9) and spring washer (16). Then tighten the bolt (2) with spring washer (3).

Head bolt (9) tightening torque. . . 42 to 47 Nm (4.3 to 4.8kgf.m, 31 to 35 ft-lbs)

Bolts (1), (2) tightening torque . . . 24 to 27 Nm (2.4 to 2.8 kgf-m, 17 to 20 ft-lbs)
 Bolts (4) tightening torque . . . 9.8 to 11.3 Nm (1.00 to 1.15 kgf-m, 7.2 to 8.3 ft-lbs)
 Loosely install the dynamo stay (10). Install the tension pulley support (12) as shown in Fig. N-94. Be sure to use a plain washer (14) when

tightening the bolt (13).

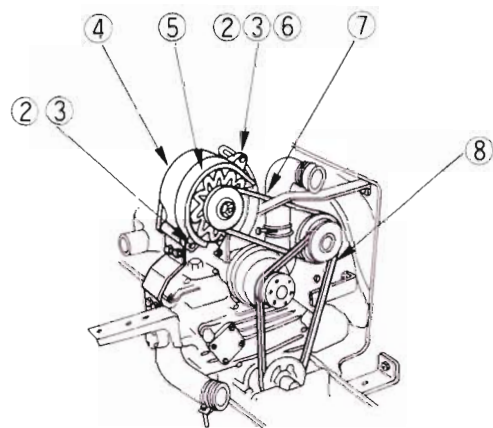
Bolts (13) tightening torque . . . 9.8 to 11.3 Nm (1.00 to 1.15 kgf-m, 7.2 to 8.3 ft-lbs)

Tighten the bolt (17) to the tension pulley support (12) through the muffler stay and side cover LH from outside.

(6) Installing AC Dynamo and Fan Belts

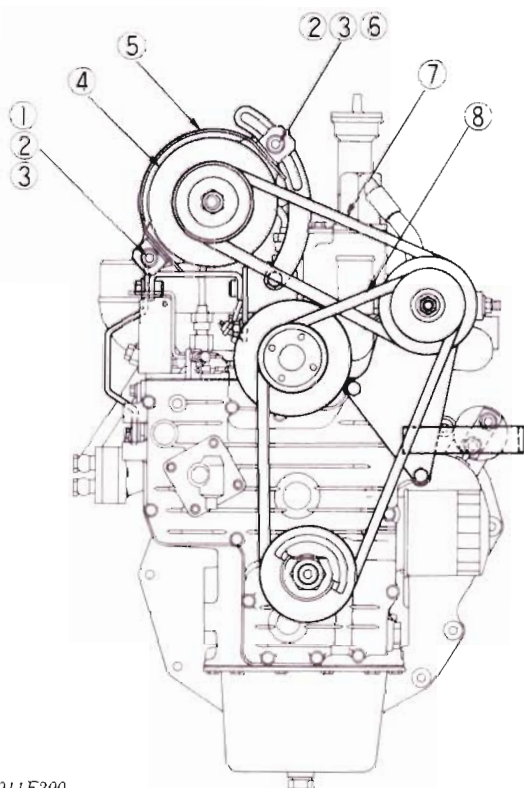
Install the dynamo assembly (4) and dynamo cover (5). Loosely tighten the bolts (1), (6) in order to adjust tension of fan belts later. Install fan belts (7), (8).

1. Bolt . . . M8 (thread dia. approx. 5/16 in.)
ℓ = 105mm (approx. 4-9/64 in.)
 2. Plain Washers (2 pieces) . . . dia. 18mm (approx. 45/64 in.)
 3. Spring Washers (2 pieces)
 4. AC Dynamo Assembly
 5. Dynamo Cover
 6. Bolt . . . M8 (thread dia. approx. 5/16 in.)
ℓ = 35mm (approx. 1-3/8 in.)
 7. Fan Belt . . . FM1281 (short one)
 8. Fan Belt . . . FM 1331 (long one)
- [All parts are included in "AC Dynamo Kit".]



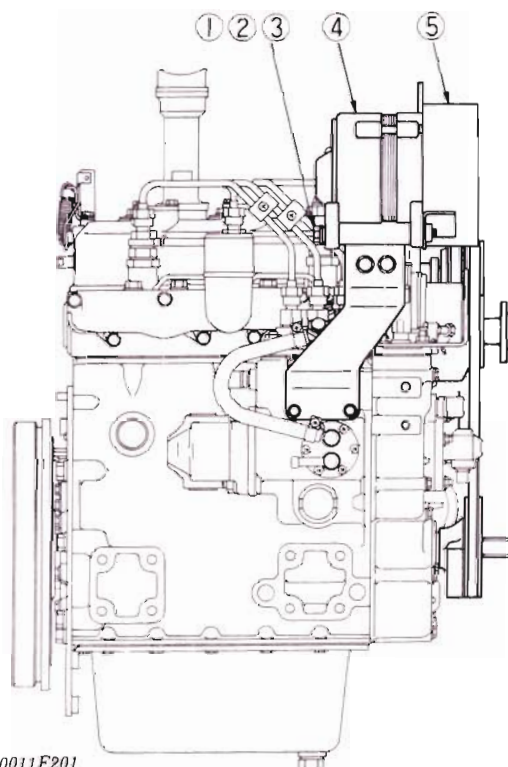
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Fig. N-95 Installing AC Dynamo and Fan Belts (1/3)



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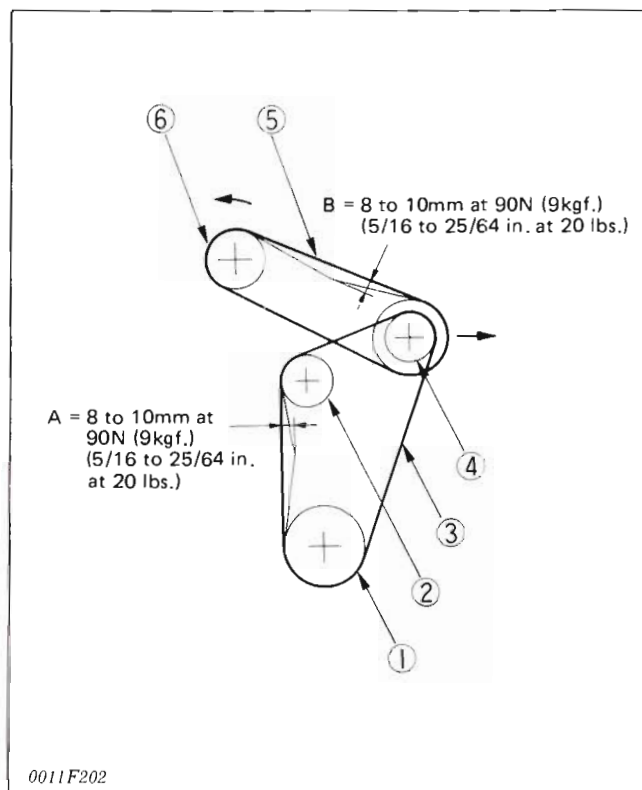
Fig. N-96 Installing AC Dynamo and Fan Belts (2/3)



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Fig. N-97 Installing AC Dynamo and Fan Belts (3/3)

(7) Adjusting fan belt tension

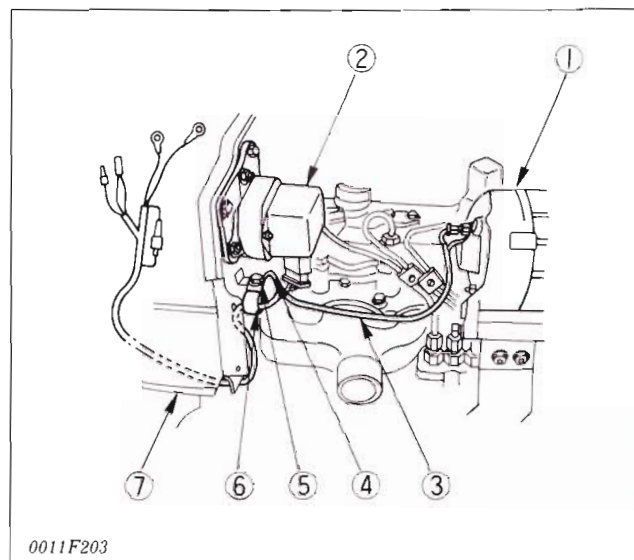


- | | |
|------------------------|-------------------|
| 1. Fan Drive Pulley | 4. Tension Pulley |
| 2. Fan Pulley (Dynamo) | 5. Fan Belt |
| 3. Fan Belt | 6. Dynamo Pulley |

Fig. N-98 Adjusting Fan Belt Tension

Adjust tension of fan belt (3) with the tension pulley (4) as shown in Fig. N-98. Then adjust tension of fan belt (5) with dynamo pulley (6) and tighten bolts of dynamo support, dynamo stay and AC dynamo to dynamo stay, Fig. N-97, Fig. N-94.

(8) Wiring AC Dynamo and Regulator



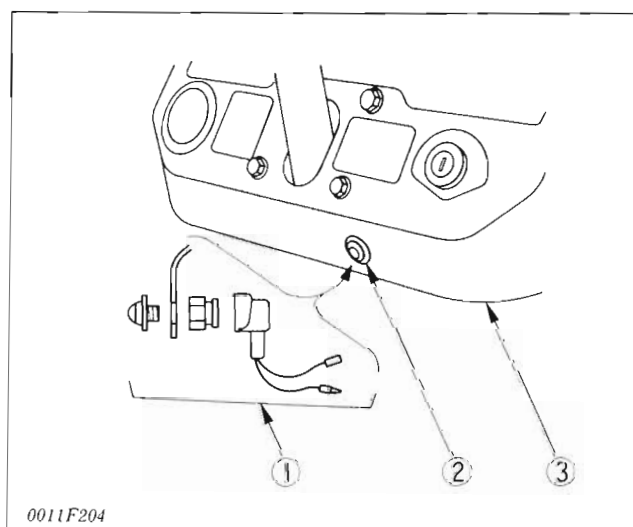
- | | |
|--|--------------------|
| 1. AC Dynamo Assembly | 5. Cord Clamp |
| 2. Regulator | 6. Bolt |
| 3. Wire Harness | 7. Battery Bracket |
| 4. Ground Wire
(included in wire harness (3)) | |

[These parts ((1) to (5)) are included in "AC Dynamo Kit"]

Fig. N-99 Wiring AC Dynamo and Regulator

Connect the wire harness (3) with AC dynamo assembly (1) and regulator (2). Remove bolt (6). Then install cord clamp (5) and ground wire (4) with bolt (6). Fix the wire harness (3) with cord clamp (5). After that, pass the another end of wire harness (3) under the battery bracket (7).

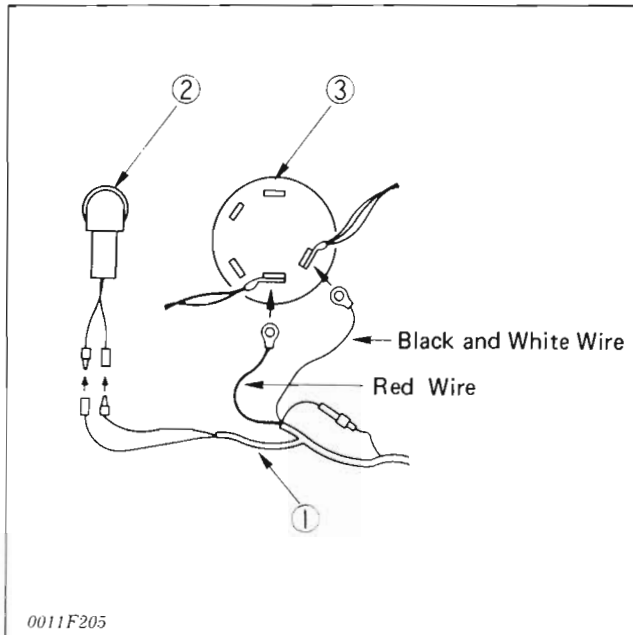
(9) Installing Charge Lamp



- | | | |
|-------------------------|---------|----------|
| 1. Charge Lamp Assembly | 2. Plug | 3. Panel |
|-------------------------|---------|----------|
- [Charge lamp assembly is included in the "AC Dynamo Kit".]

Fig. N-100 Installing Charge Lamp

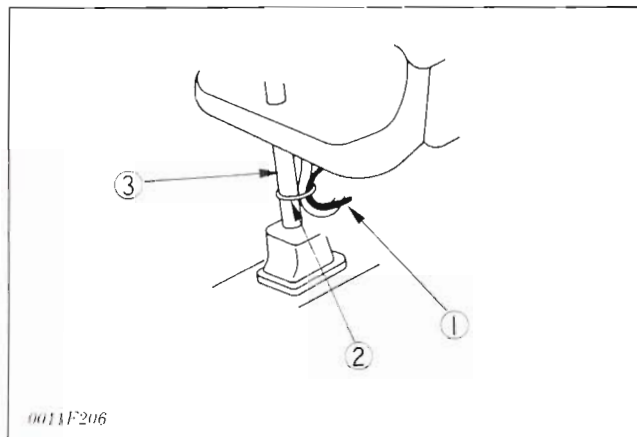
After removing plug (2) from panel (3), install the charge lamp assembly (1) as shown in Fig. N-100.

(10) Wiring of Key Switch and Charge Lamp

1. Wire Harness 3. Key Switch
2. Charge Lamp Assembly

Fig. N-101 Wiring of Key Switch and Charge Lamp

Connect the wire harness (1) to key switch (3) and charge lamp (2) as shown in Fig. N-101.

(11) Securing Wire Harness to Steering Post

1. Wire Harness 2. Band 3. Steering Post

Fig. N-102 Securing Wire Harness to Steering Post

Secure the wire harness (1) to steering post (3) with band (2), Fig. N-102.

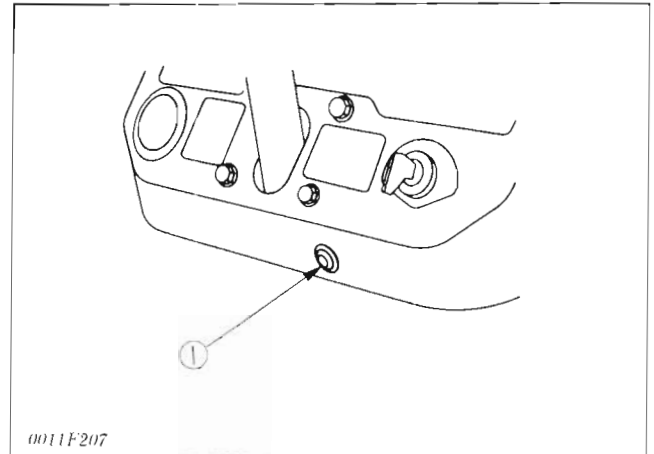
Reassembling Exterior Parts

Place the battery on the battery bracket. Install the side cover RH and air cleaner assembly.

Install the fan and radiator, and connect the water pipes.

Attach the bonnet (hood).

Fill the radiator with water.

Checking Operation

1. Charge Lamp

Fig. N-103 Checking Operation

Make sure the charge lamp (1) lights when key is turned to "ON".

Make sure the charge lamp (1) goes off when the engine starts.

Group 9

Specifications

(R.V.) Reference Value

(A.L.) Allowable Limit

Battery

Specific gravity of electrolyte at 20°C (68°F)

100% charged 1.280

50% charged 1.210

Discharged. 1.120

Weight without electrolyte 9 kg

Weight with electrolyte 12.5 kg

Handling of Dry Battery

Specific gravity of 1.28 to 1.20 (at 20°C,

68°F) after resupplying electrolyte

(19.8 lbs.)

(27.6 lbs.)

Glow Plug

Resistance 1.35 to 1.65 ohm

Glow Indicator (Lamp)

Allowable current 20A, 10V

AC Dynamo

Output current

Nominal 10A, 12V

Actual 8.5A, 14V/4250 rpm

Rotor coil total resistance 0.18 ohm at 25°C (77°F)

Revolution of charging start 1800 rpm

Regulator

No-load regulating voltage 14.0 to 15.0V

Starter

Number of teeth

Pinion 9

Ring gear. 98

No-load test

Voltage at 11V

Current 50A or less

Speed 5000 rpm or more

Commutator O.D.

(R.V.) 28.0 mm (1.1024 in.)

(A.L.) 27.0 mm (1.0630 in.)

Mica undercutting

(R.V.) 0.5 to 0.8 mm (0.0197 to 0.0315 in.)

(A.L.) 0.2 mm (0.0079 in.)